



US009375308B2

(12) **United States Patent**  
**Norris**

(10) **Patent No.:** **US 9,375,308 B2**  
(45) **Date of Patent:** **Jun. 28, 2016**

(54) **EXTERNAL STEERABLE FIBER FOR USE IN  
ENDOLUMINAL DEPLOYMENT OF  
EXPANDABLE DEVICES**

2002/072; A61F 2002/077; A61F 2002/9517;  
A61F 2002/9583; A61F 2002/9665; A61F  
2250/0098

See application file for complete search history.

(71) Applicant: **W. L. Gore & Associates, Inc.**, Newark,  
DE (US)

(56) **References Cited**

(72) Inventor: **Patrick M. Norris**, Flagstaff, AZ (US)

U.S. PATENT DOCUMENTS

(73) Assignee: **W. L. GORE & ASSOCIATES, INC.**,  
Newark, DE (US)

5,693,083 A 12/1997 Baker et al.  
5,713,948 A 2/1998 Uflacker

(Continued)

(\*) Notice: Subject to any disclaimer, the term of this  
patent is extended or adjusted under 35  
U.S.C. 154(b) by 536 days.

FOREIGN PATENT DOCUMENTS

(21) Appl. No.: **13/743,118**

CN 101780306 A 7/2010  
CN 103347467 A 10/2013

(Continued)

(22) Filed: **Jan. 16, 2013**

OTHER PUBLICATIONS

(65) **Prior Publication Data**

US 2013/0245742 A1 Sep. 19, 2013

Hsu et al., The Impact of Bird-Beak Configuration on Aortic Remod-  
eling of Distal Arch Pathology After Thoracic Endovascular Aortic  
Repair with the Zenith Pro-FormTX2 Thoracic Endograft, Journal of  
Vascular Surgery, 2013, pp. 1-9.

(Continued)

**Related U.S. Application Data**

(60) Provisional application No. 61/610,372, filed on Mar.  
13, 2012.

*Primary Examiner* — David C Eastwood

(51) **Int. Cl.**

**A61F 2/06** (2013.01)  
**A61F 2/07** (2013.01)  
**A61F 2/95** (2013.01)  
**A61F 2/97** (2013.01)

(Continued)

(57) **ABSTRACT**

The present disclosure describes treatment of the vasculature  
of a patient with an expandable implant. The implant is con-  
strained to a reduced delivery diameter for delivery within the  
vasculature by at least one sleeve. The implant can be con-  
strained to other diameters, such as an intermediate diameter.  
The sleeves can be expanded, allowing for expansion of the  
diameter of the expandable implant, by disengaging a cou-  
pling member from the sleeve or sleeves from outside of the  
body of the patient. The expandable implant can comprise a  
steering line or lines which facilitate bending and steering of  
the expandable implant through the vasculature of a patient.

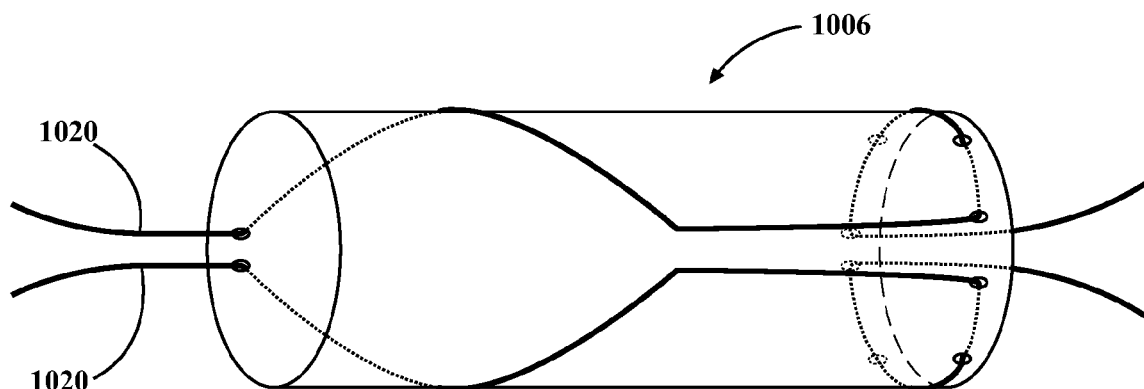
(52) **U.S. Cl.**

CPC ... **A61F 2/07** (2013.01); **A61F 2/95** (2013.01);  
**A61F 2/958** (2013.01); **A61F 2/962** (2013.01);  
**A61F 2/97** (2013.01); **A61F 2002/9517**  
(2013.01); **A61F 2250/0098** (2013.01)

(58) **Field of Classification Search**

CPC ..... **A61F 2/07**; **A61F 2/95**; **A61F 2/958**;  
**A61F 2/962**; **A61F 2/966**; **A61F 2/97**; **A61F**

**25 Claims, 15 Drawing Sheets**



(51)	<b>Int. Cl.</b>				2009/0216308	A1 *	8/2009	Hartley .....	623/1.11
	<b>A61F 2/958</b>		(2013.01)		2009/0259291	A1	10/2009	Kolbel et al.	
	<b>A61F 2/962</b>		(2013.01)		2010/0211052	A1 *	8/2010	Brown et al. ....	606/1
(56)	<b>References Cited</b>				2011/0040366	A1	2/2011	Goetz et al.	
					2011/0130821	A1	6/2011	Styrc	
	<b>U.S. PATENT DOCUMENTS</b>				2011/0313503	A1	12/2011	Berra et al.	
					2012/0022630	A1	1/2012	Wübbeling	
	2012/0046652	A1	2/2012	Sokel					
	2012/0130473	A1	5/2012	Norris et al.					
	2012/0130474	A1	5/2012	Buckley					
	2012/0130475	A1	5/2012	Shaw					
	2012/0143305	A1	6/2012	Berra et al.					
	2012/0172965	A1	7/2012	Kratzberg et al.					
	2012/0296360	A1	11/2012	Norris et al.					
	2013/0046371	A1	2/2013	Greenberg et al.					
	2013/0123896	A1	5/2013	Bloss et al.					
	2013/0158647	A1	6/2013	Norris et al.					
	2013/0245742	A1	9/2013	Norris					
					<b>FOREIGN PATENT DOCUMENTS</b>				
					WO	2008063464	A2	5/2005	
					WO	2008047092	A1	4/2008	
					WO	2009/102441		8/2009	
					WO	2009/148594		12/2009	
				WO	2010001012	A1	1/2010		
				WO	2010/044854		4/2010		
				WO	2010063795	A1	6/2010		
				WO	2010105195	A2	9/2010		
				WO	2011062858	A1	5/2011		
				WO	2012/068257		5/2012		
				WO	2013137977	A1	9/2013		
				<b>OTHER PUBLICATIONS</b>					
				Ueda, et al., Incomplete Endograft Apposition to the Aortic Arch: Bird-Beak Configuration Increases Risk of Endoleak Formation after Thoracic Endovascular Aortic Repair, Radiology: vol. 255: No. 2; May 2010, pp. 645-652.					
				International Search Report PCT/US2013/022404 mailed May 8, 2013, corresponding to U.S. Appl. No. 13/743,118.					
				* cited by examiner					

\* cited by examiner

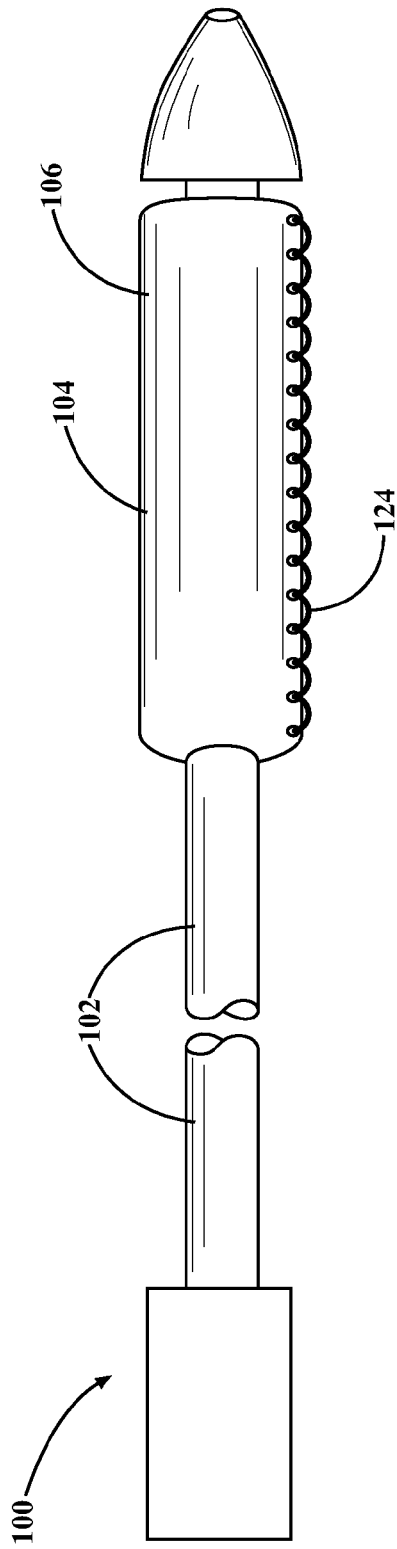


FIG. 1

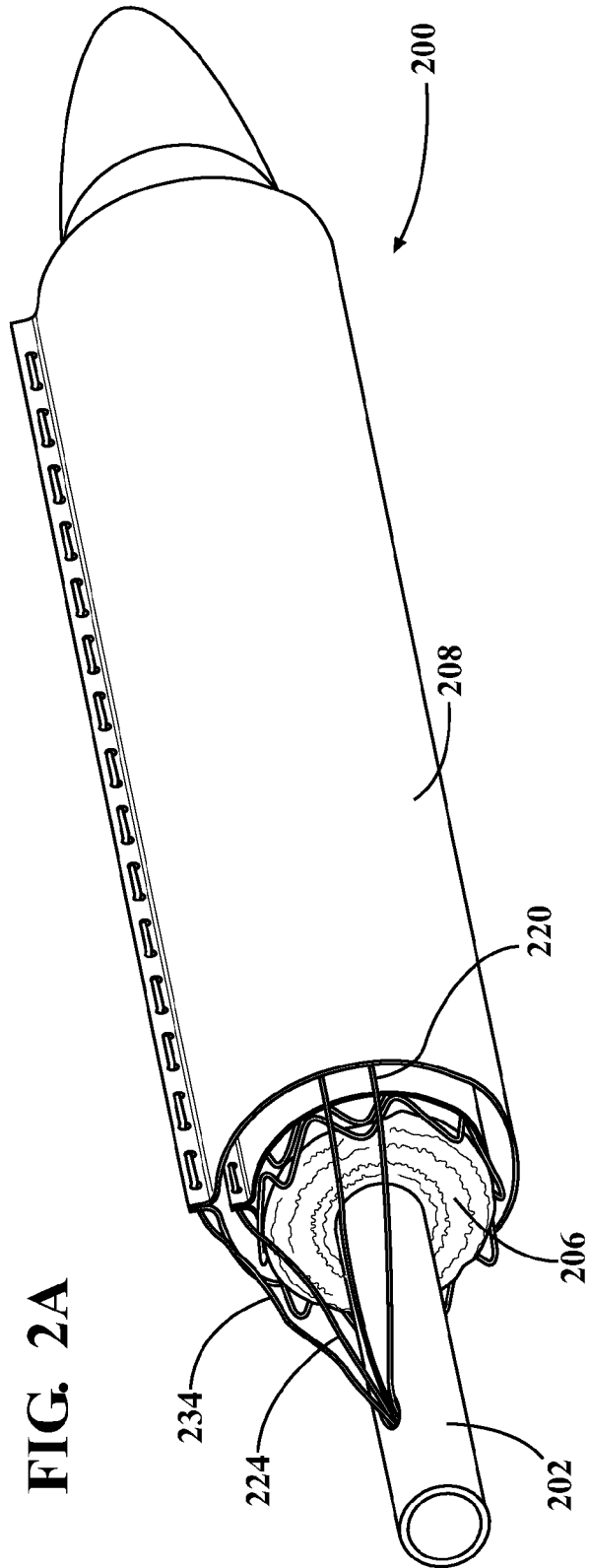
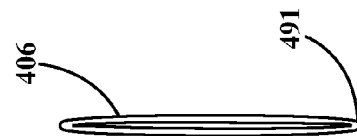
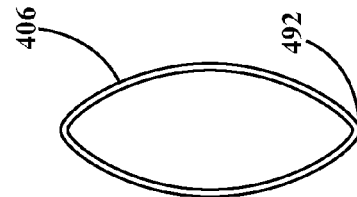
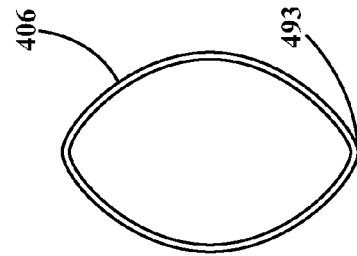
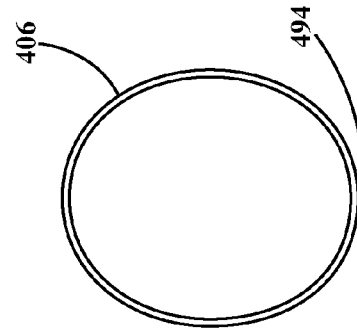
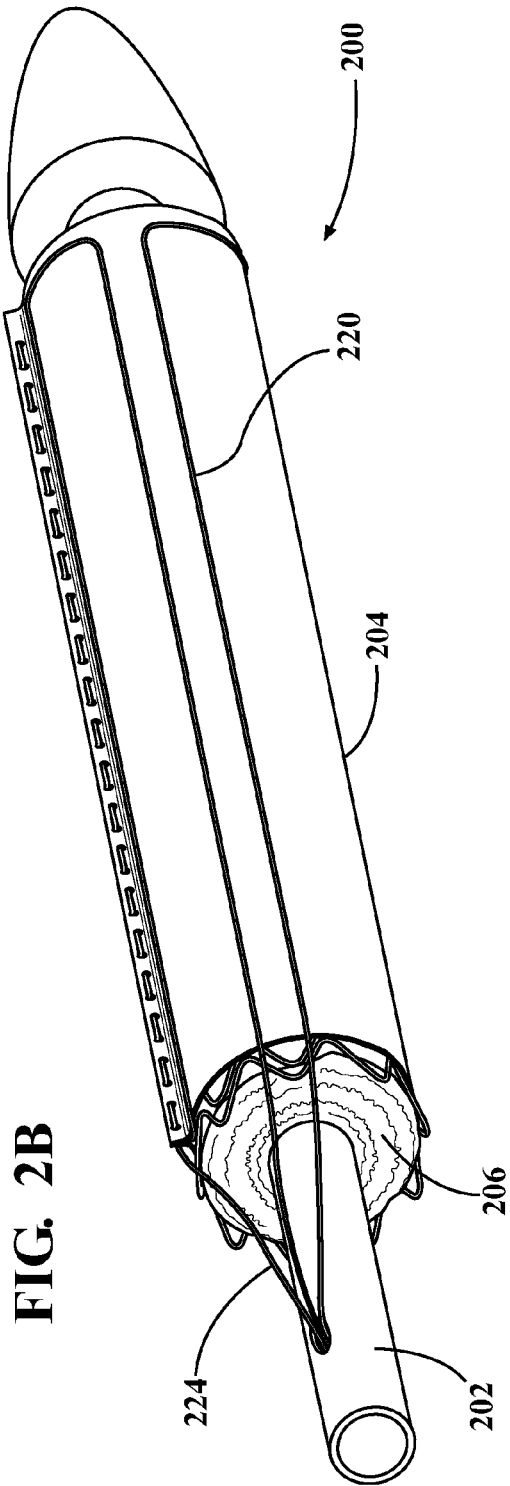
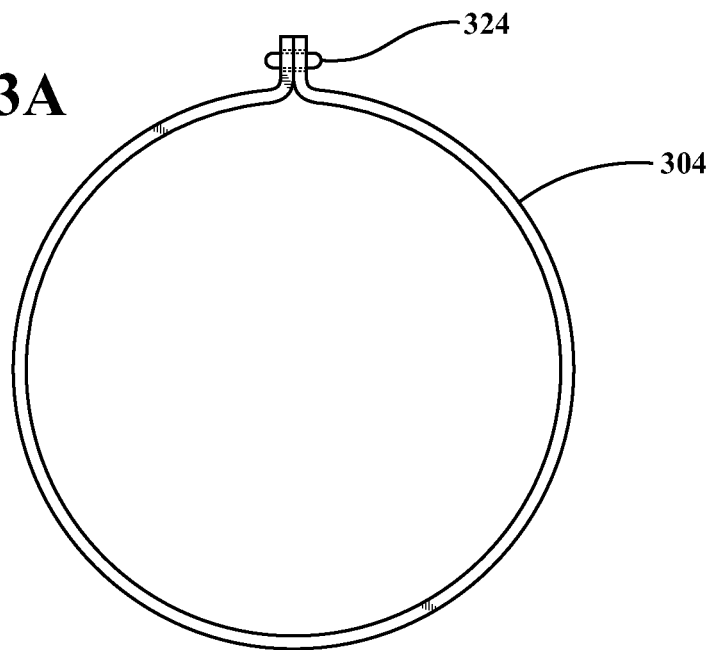


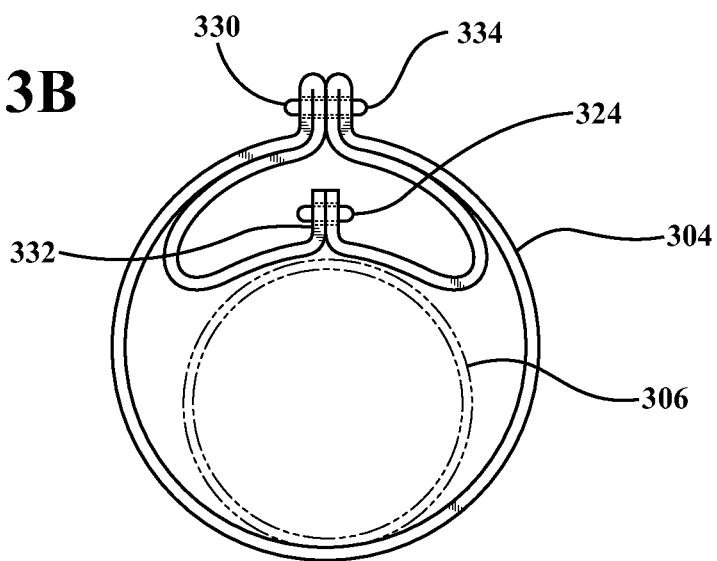
FIG. 2A

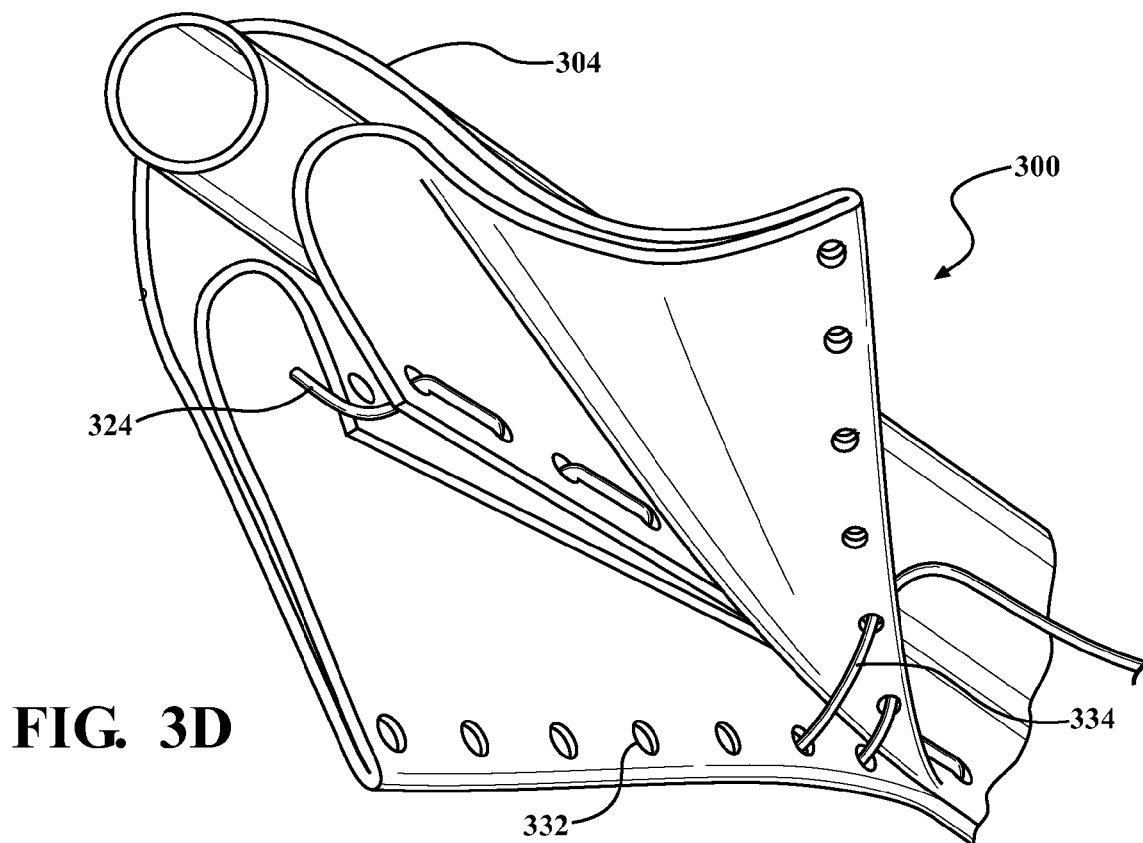
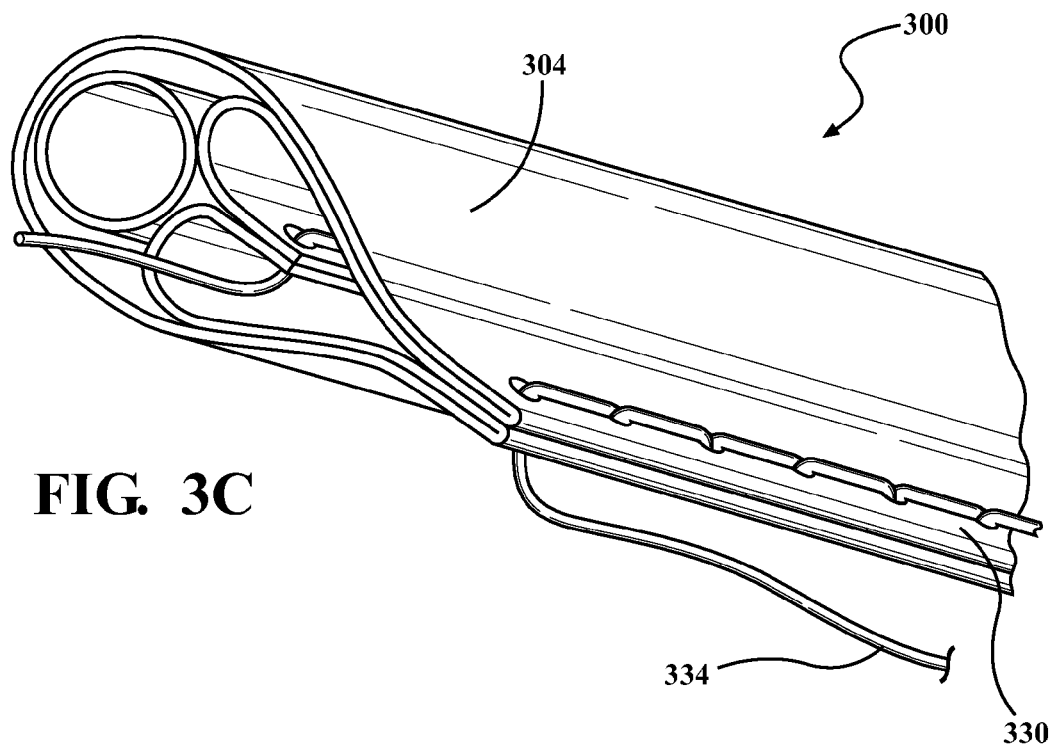


**FIG. 3A**



**FIG. 3B**





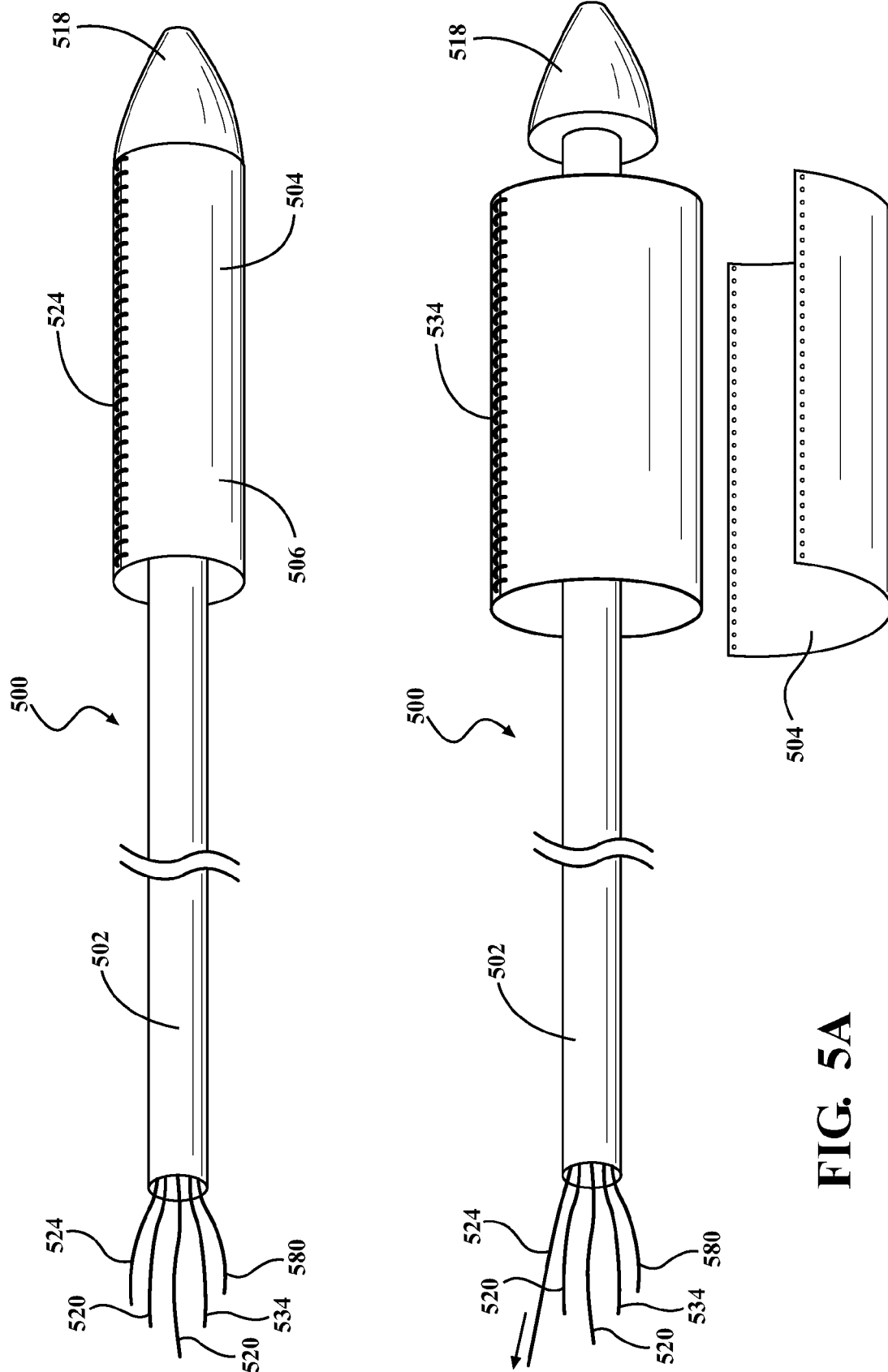


FIG. 5A

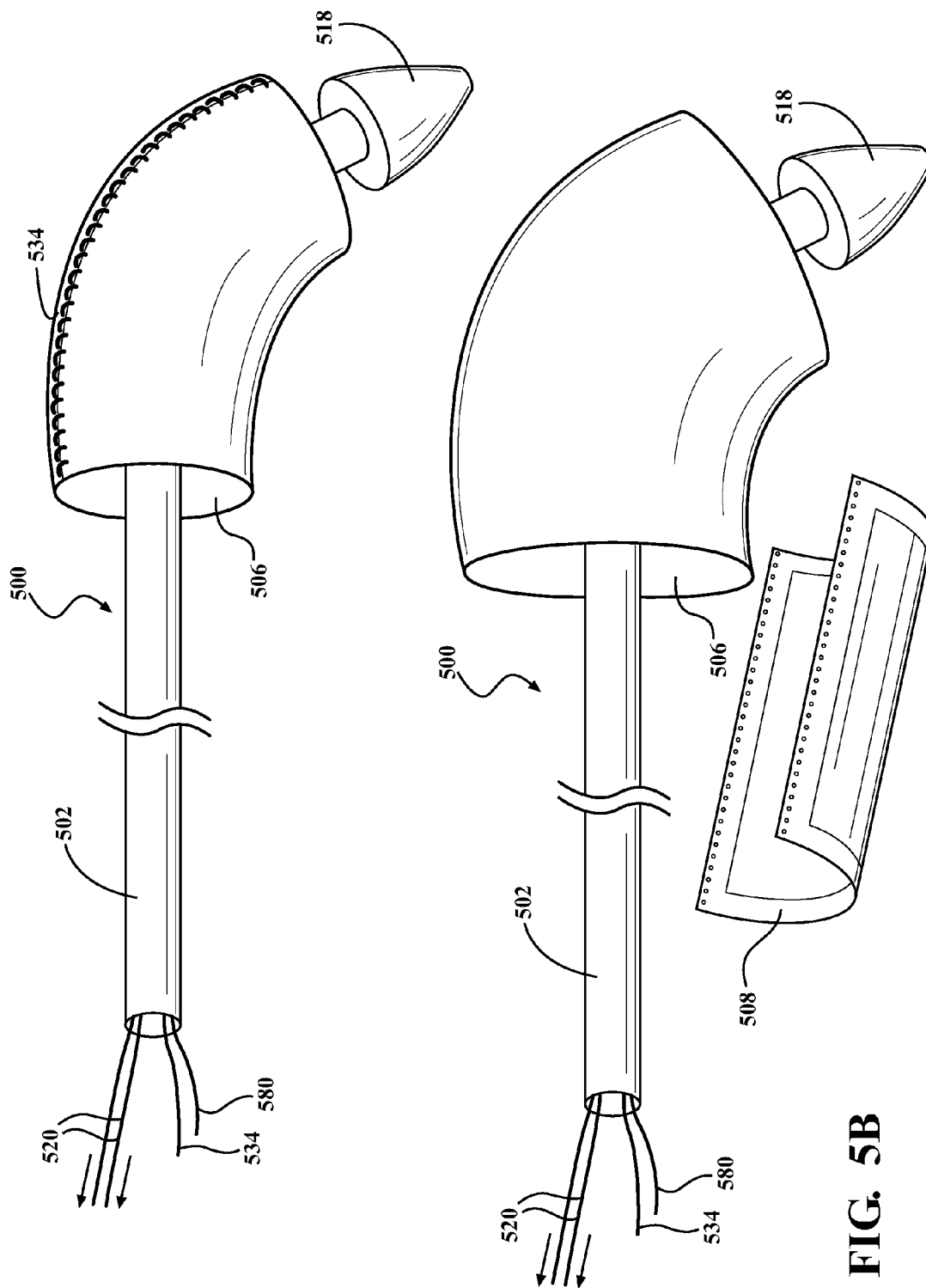


FIG. 5B

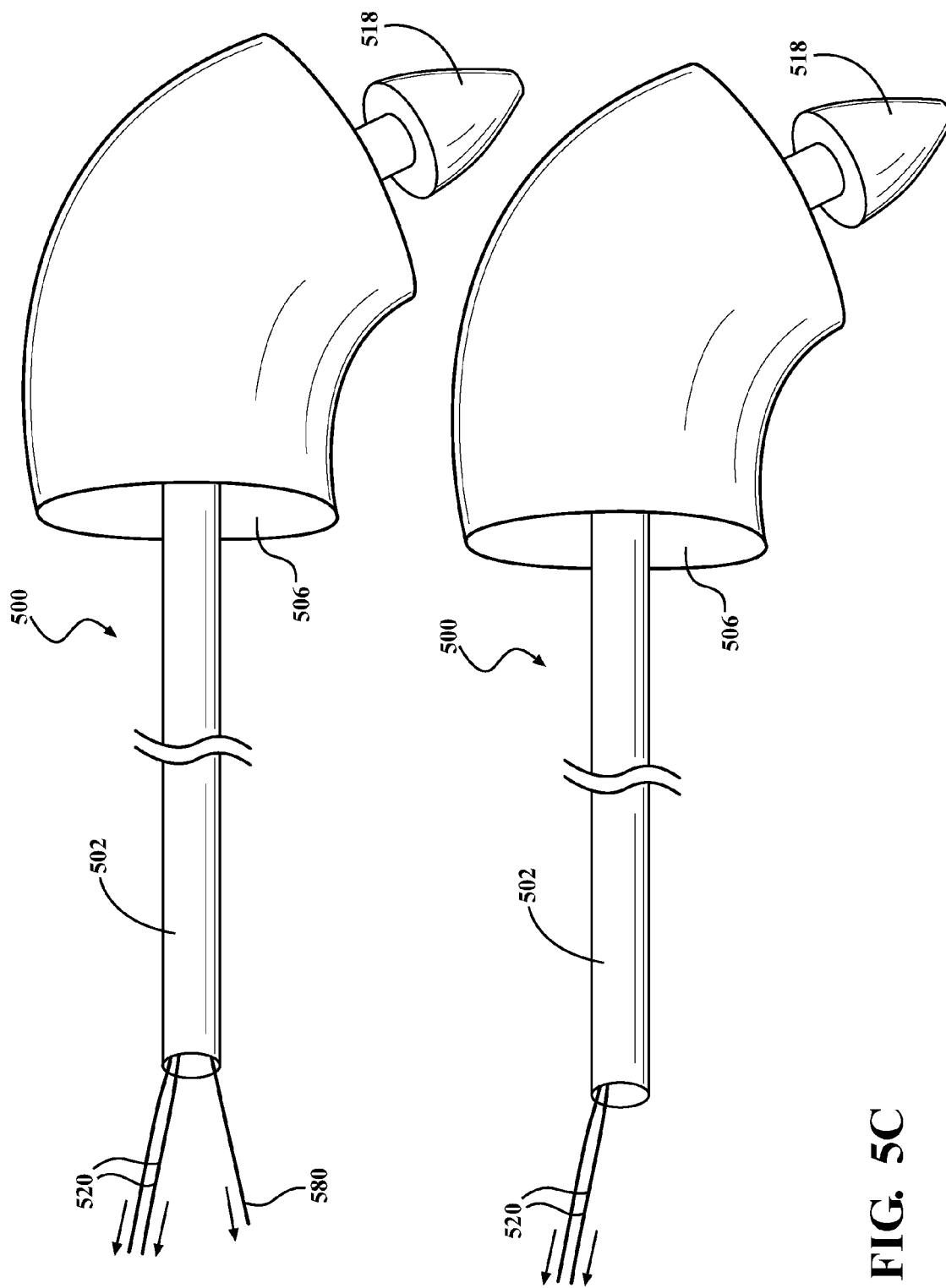


FIG. 5C

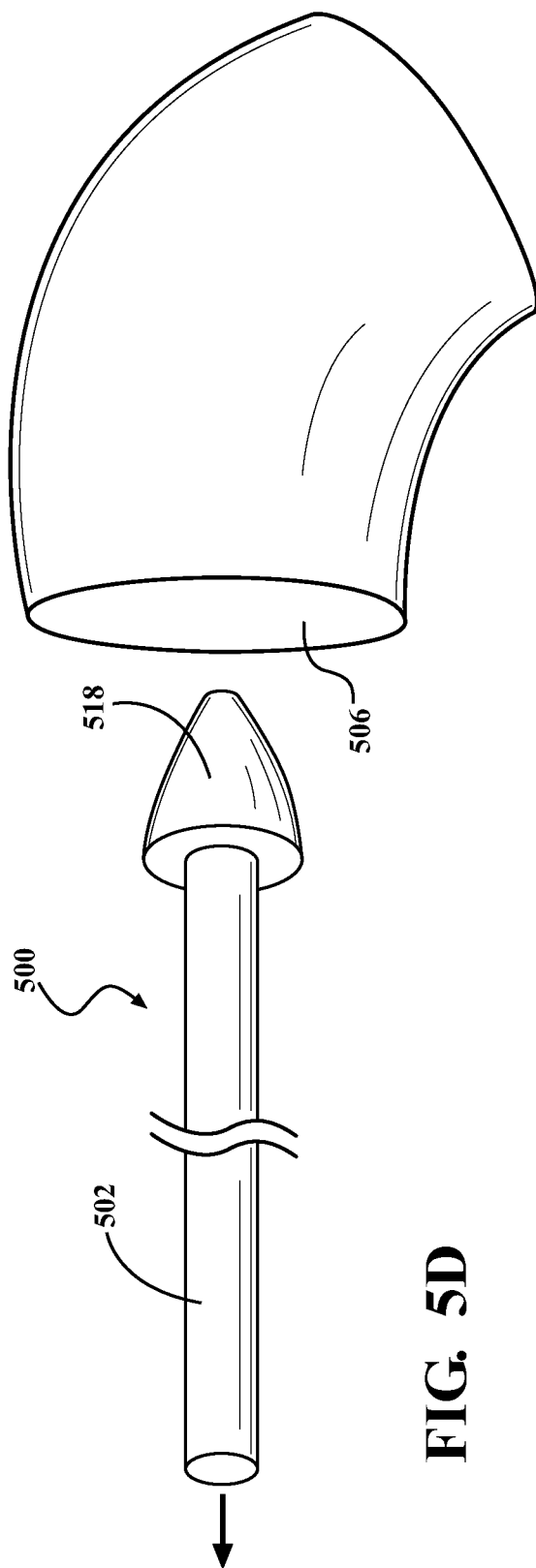


FIG. 5D

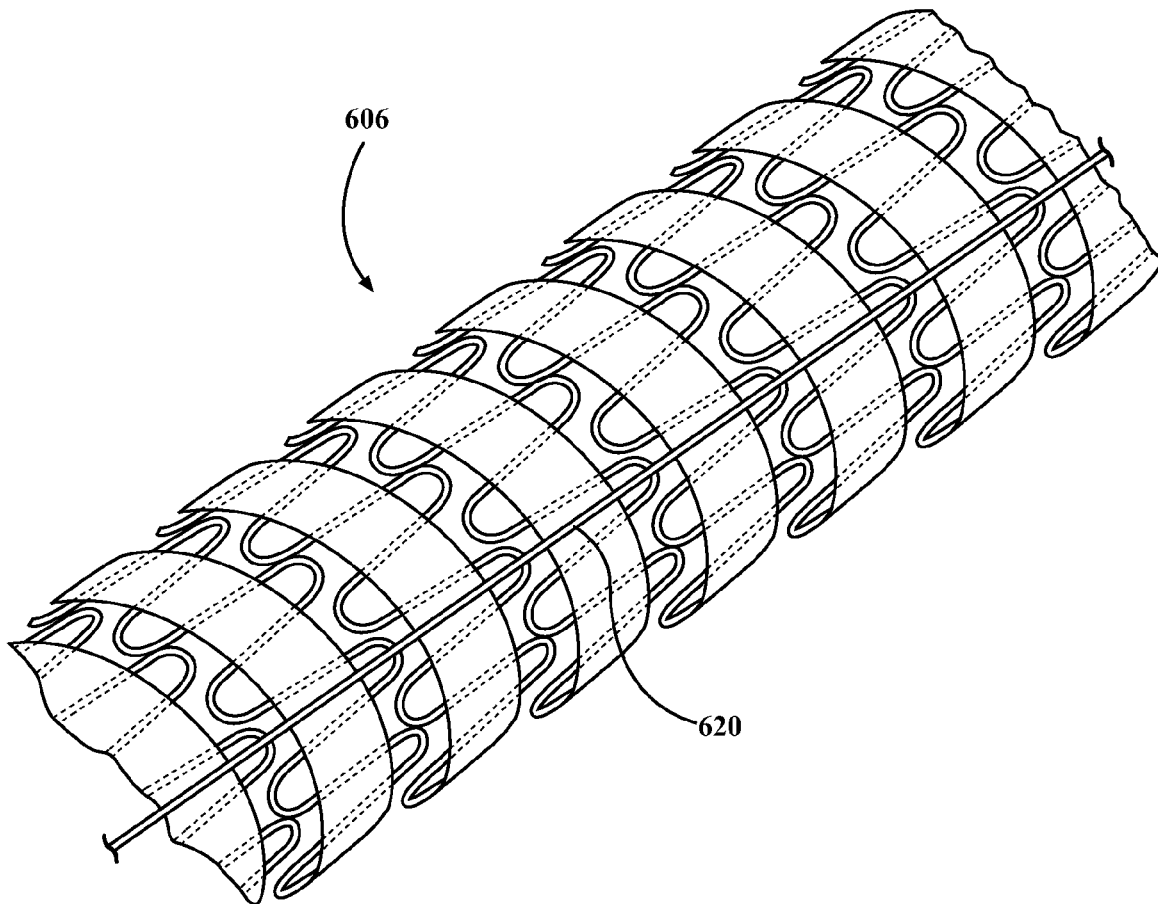
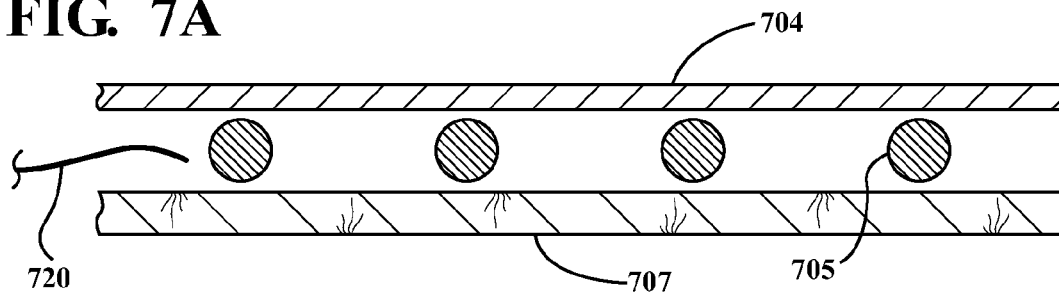
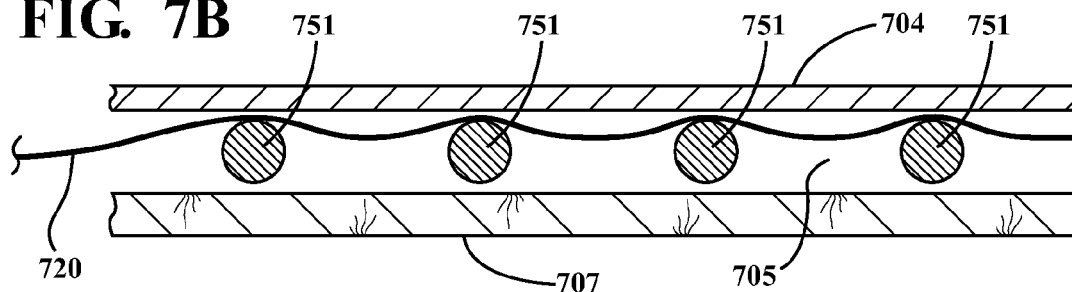


FIG. 6

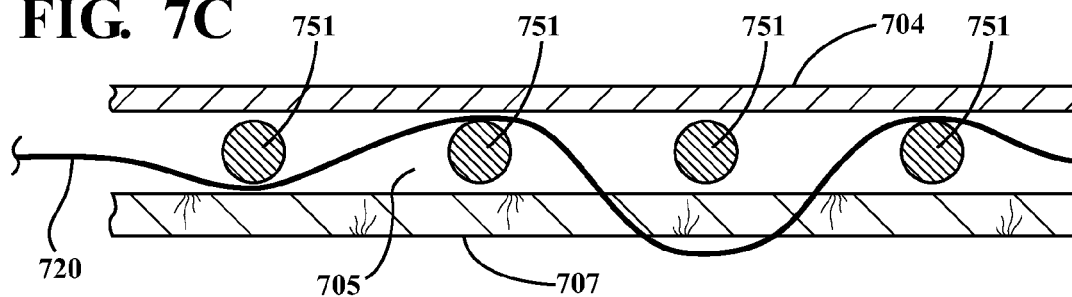
**FIG. 7A**



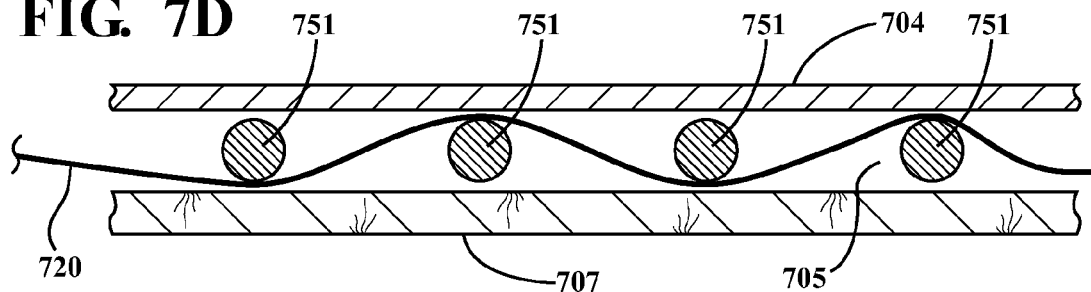
**FIG. 7B**



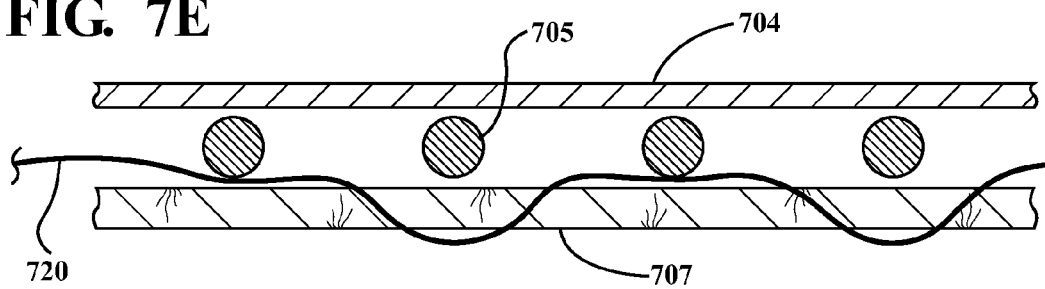
**FIG. 7C**



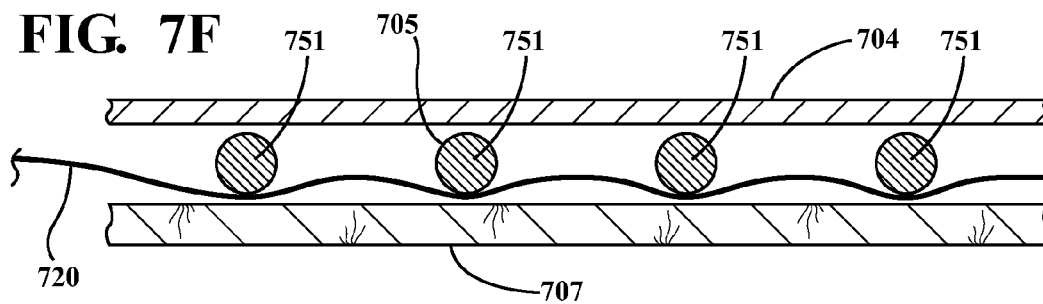
**FIG. 7D**



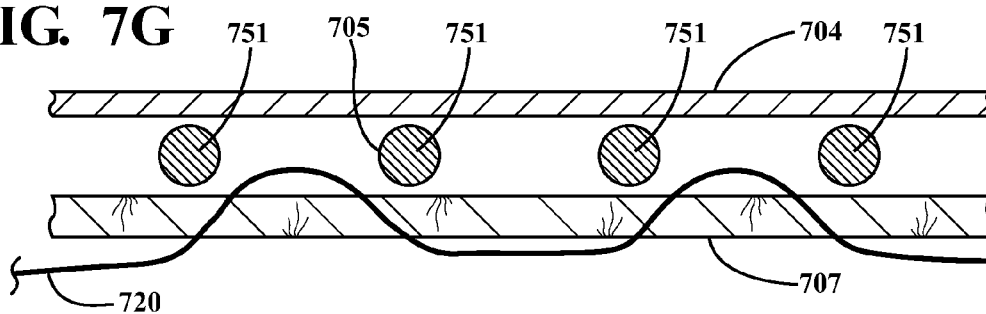
**FIG. 7E**



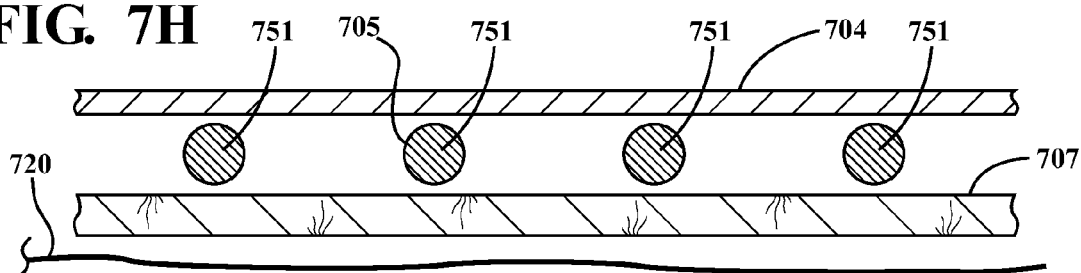
**FIG. 7F**

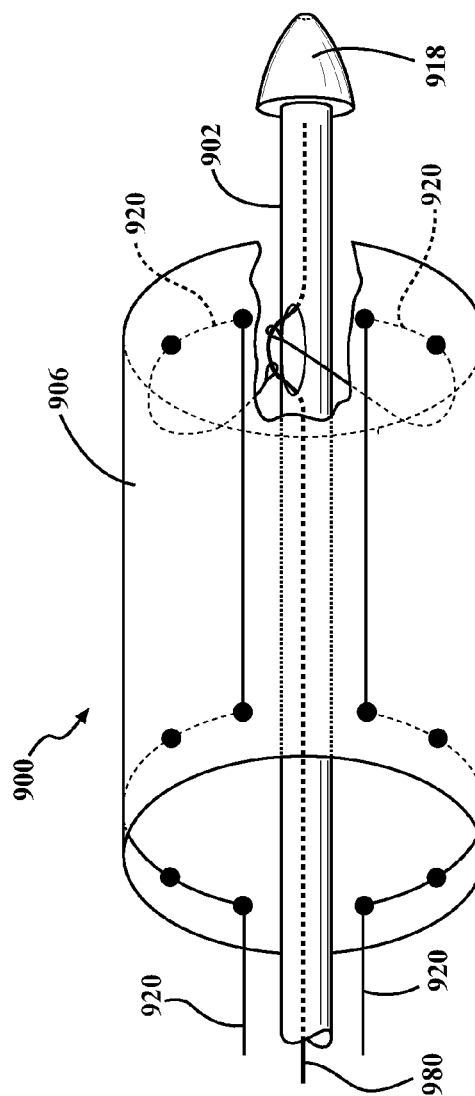
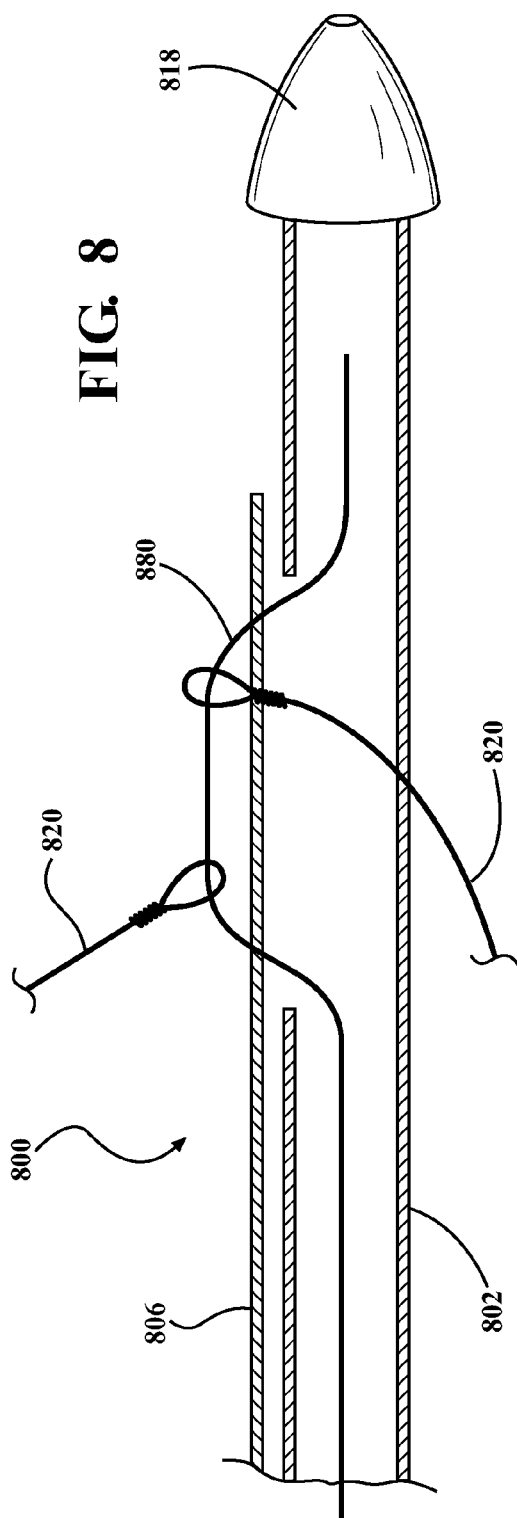


**FIG. 7G**



**FIG. 7H**





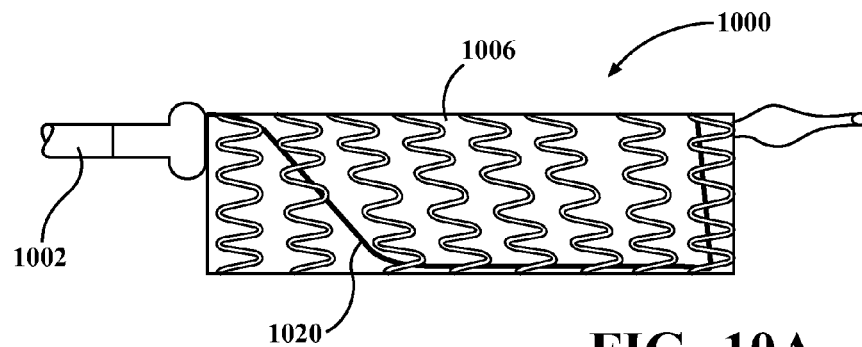


FIG. 10A

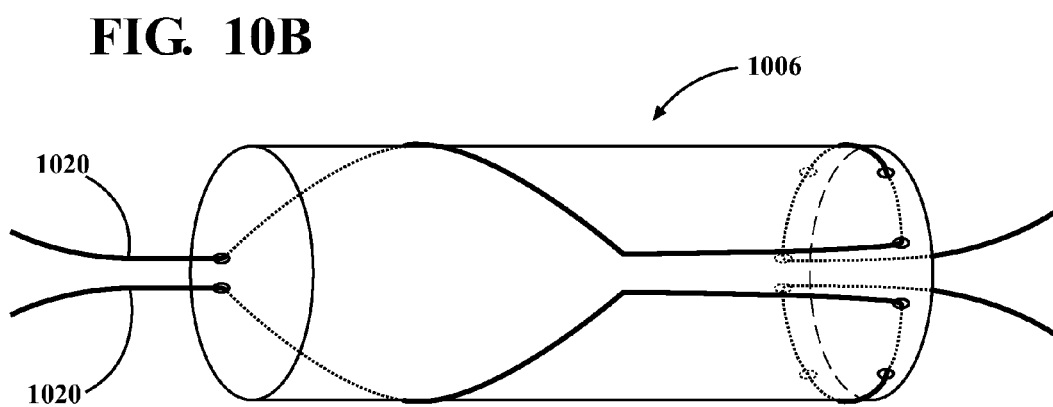


FIG. 10B

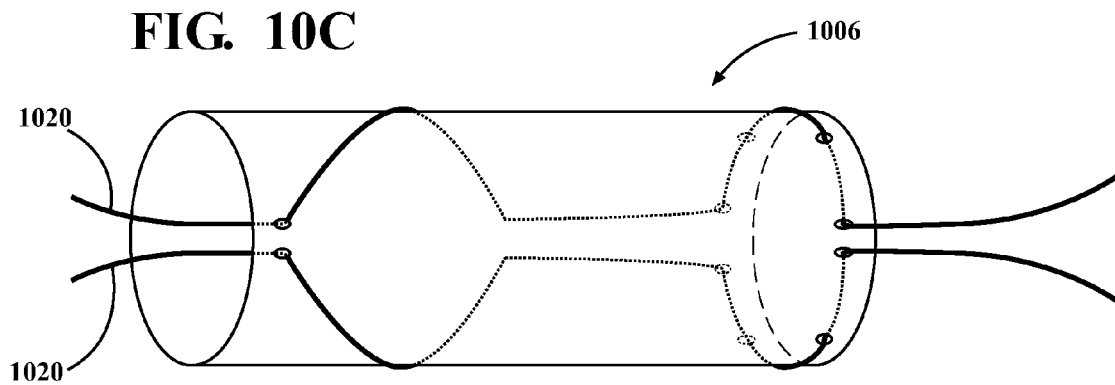
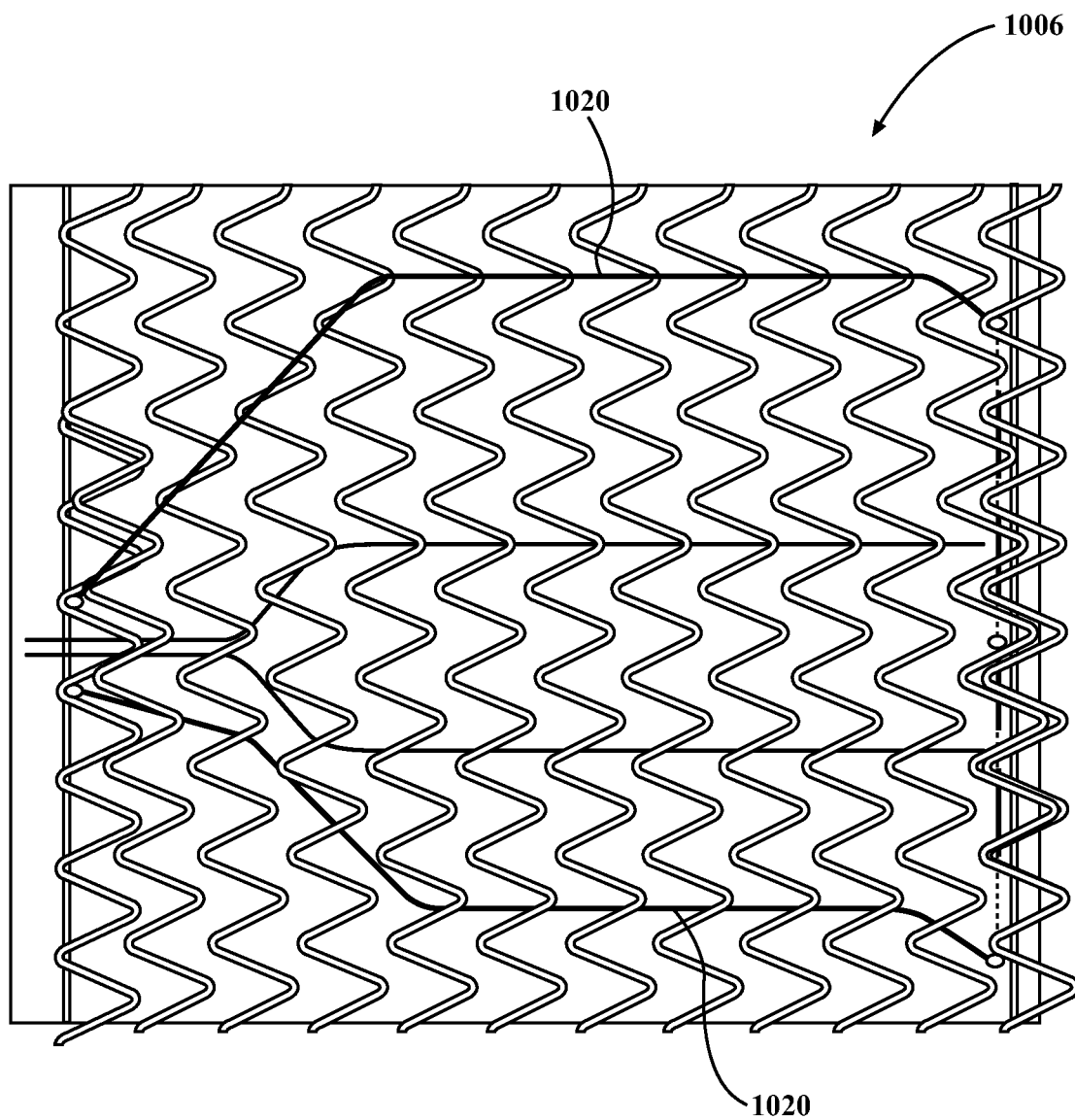


FIG. 10C

**FIG. 10D**

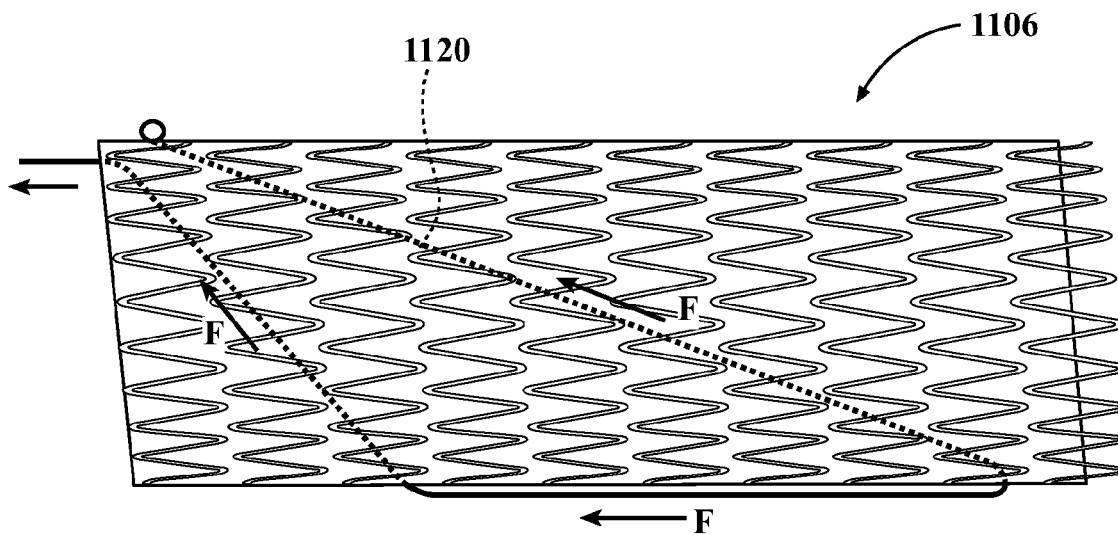


FIG. 11A

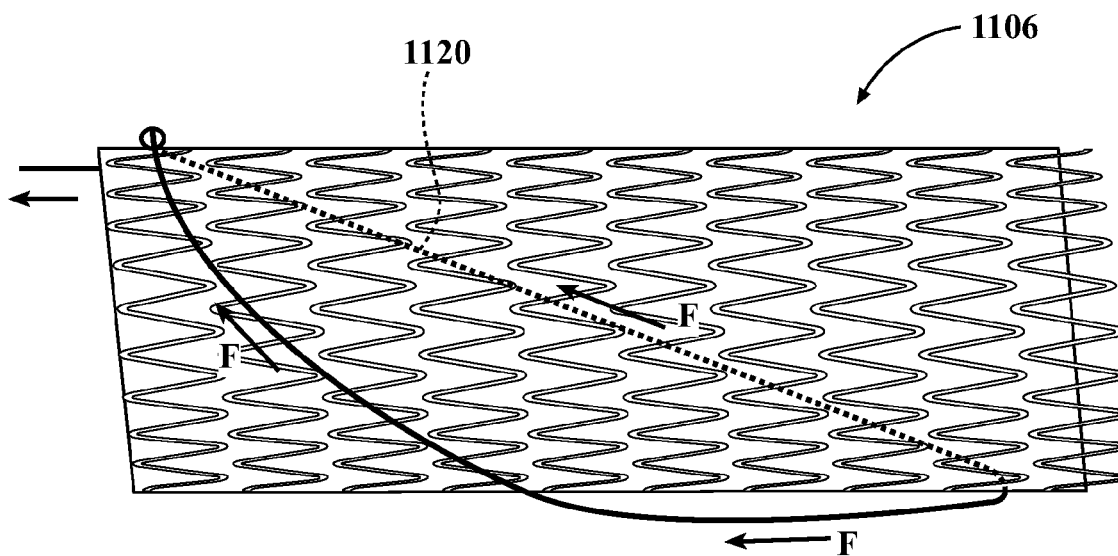


FIG. 11B

1

# EXTERNAL STEERABLE FIBER FOR USE IN ENDOLUMINAL DEPLOYMENT OF EXPANDABLE DEVICES

## CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims priority to U.S. Provisional Application Ser. No. 61/610,372, entitled "EXTERNAL STEERABLE FIBER FOR USE IN ENDOLUMINAL DEPLOYMENT OF EXPANDABLE DEVICES" and filed Mar. 13, 2012, which is hereby incorporated by reference in its entirety.

## BACKGROUND

### 1. Field

The present disclosure relates generally to endoluminal devices and, more specifically, to expandable endoluminal devices steerable within the vasculature of a patient.

### 2. Discussion of the Related Art

Endoluminal therapies typically involve the insertion of a delivery catheter to transport an implantable prosthetic device into the vasculature through a small, often percutaneous, access site in a remote vessel. Once access to the vasculature is achieved, the delivery catheter is used to mediate endoluminal delivery and subsequent deployment of the device via one of several techniques. In this fashion, the device can be remotely implanted to achieve a therapeutic outcome. In contrast to conventional surgical therapies, endoluminal treatments are distinguished by their "minimally invasive" nature.

Expandable endoluminal devices can be comprised of a graft or a stent component with or without a graft covering over the stent interstices. They can be designed to expand when a restraint is removed or to be balloon-expanded from their delivery diameter, through a range of intermediary diameters, up to a maximal, pre-determined functional diameter.

It remains desirable to provide improved systems for endoluminal delivery and deployment of expandable endoluminal devices to vascular treatment sites.

## BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings are included to provide a further understanding of the disclosure and are incorporated in and constitute a part of this specification, illustrate embodiments of the disclosure and together with the description serve to explain the principles of the disclosure, wherein:

FIG. 1 illustrates a side view of a catheter assembly having an expandable implant;

FIGS. 2A and 2B illustrate perspective views of catheter assemblies having expandable implants;

FIGS. 3A-3B and 3C-3D illustrate cross-sectional and perspective views, respectively, of catheter assemblies having expandable implants;

FIG. 4A-4D illustrates various profile views of a distal end of an expandable implant;

FIGS. 5A-5D illustrate perspective views of a catheter assembly having an expandable implant;

FIG. 6 illustrates a perspective view of an expandable implant;

FIGS. 7A-7H illustrate cross-sectional views of an expandable implant and sleeve;

FIG. 8 illustrates a cross-sectional view of catheter assembly having an expandable implant;

2

FIG. 9 illustrates a side view of a catheter assembly having an expandable implant;

FIG. 10A illustrates a side view of a catheter assembly having an expandable implant;

FIGS. 10B-10D illustrate inner curve, outer curve, and open views respectively of the expandable implant and steering lines illustrated in FIG. 10A; and

FIGS. 11A-11B illustrate additional embodiments of expandable implants having steering lines.

## DETAILED DESCRIPTION

Persons skilled in the art will readily appreciate that various aspects of the present disclosure can be realized by any number of methods and apparatuses configured to perform the intended functions. Stated differently, other methods and apparatuses can be incorporated herein to perform the intended functions. It should also be noted that the accompanying drawing figures referred to herein are not all drawn to scale, but can be exaggerated to illustrate various aspects of the present disclosure, and in that regard, the drawing figures should not be construed as limiting. Finally, although the present disclosure can be described in connection with various principles and beliefs, the present disclosure should not be bound by theory.

Throughout this specification and in the claims, the term "distal" refers to a location that is, or a portion of an endoluminal device (such as a stent-graft) that when implanted is, further downstream with respect to blood flow than another portion of the device. Similarly, the term "distally" refers to the direction of blood flow or further downstream in the direction of blood flow.

The term "proximal" refers to a location that is, or a portion of an endoluminal device that when implanted is, further upstream with respect to blood flow than another portion of the device. Similarly, the term "proximally" refers to the direction opposite to the direction of blood flow or upstream from the direction of blood flow.

With further regard to the terms proximal and distal, and because the present disclosure is not limited to peripheral and/or central approaches, this disclosure should not be narrowly construed with respect to these terms. Rather, the devices and methods described herein can be altered and/or adjusted relative to the anatomy of a patient.

Throughout this specification and in the claims, the term "leading" refers to a relative location on a device which is closer to the end of the device that is inserted into and progressed through the vasculature of a patient. The term "trailing" refers to a relative location on a device which is closer to the end of the device that is located outside of the vasculature of a patient.

In various embodiments, a catheter assembly is disclosed which utilizes one or more flexible sleeves that (i) releasably constrain an expandable implant, such as an expandable endoluminal stent graft, toward a dimension suitable for endoluminal delivery of the implant to a treatment site, such as a vascular member in a patient's body; and (ii) further constrain the implant to an outer peripheral dimension that is larger than the dimension suitable for endoluminal delivery but smaller than an unconstrained or fully deployed outer peripheral dimension, thereby facilitating selective axial and/or rotational positioning or other manipulation of the implant at the treatment site prior to full deployment and expansion of the implant.

Various embodiments of the present disclosure comprise a catheter assembly configured to deliver an expandable implant to a treatment area of the vasculature of a patient. In

accordance with a number of embodiments, the catheter assembly includes at least one steering line that allows for selective bending of the expandable implant within the vasculature.

With initial reference to FIG. 1, a catheter assembly **100** in accordance with the present disclosure comprises an expandable implant **106**. Expandable implant **106** can comprise any endoluminal device suitable for delivery to the treatment area of a vasculature. Such devices may include, for example, stents, grafts, and stent grafts. Thus, expandable implant can include one or more stent components with one or more graft members disposed over and/or under the stent, which can dilate from a delivery diameter, through a range of larger intermediary diameters, and toward a maximal, pre-determined functional diameter.

In various embodiments, expandable implant **106** comprises one or more stent components made of nitinol and a graft member made of ePTFE. However, and as discussed below, any suitable combination of stent component(s) and graft member(s) is within the scope of the present disclosure.

For example, stent components can have various configurations such as, for example, rings, cut tubes, wound wires (or ribbons) or flat patterned sheets rolled into a tubular form. Stent components can be formed from metallic, polymeric or natural materials and can comprise conventional medical grade materials such as nylon, polyacrylamide, polycarbonate, polyethylene, polyformaldehyde, polymethylmethacrylate, polypropylene, polytetrafluoroethylene, polytrifluorochlorethylene, polyvinylchloride, polyurethane, elastomeric organosilicon polymers; metals such as stainless steels, cobalt-chromium alloys and nitinol and biologically derived materials such as bovine arteries/veins, pericardium and collagen. Stent components can also comprise bioresorbable materials such as poly(amino acids), poly(anhydrides), poly(caprolactones), poly(lactic/glycolic acid) polymers, poly(hydroxybutyrates) and poly(orthoesters). Any expandable stent component configuration which can be delivered by a catheter is in accordance with the present disclosure.

Moreover, potential materials for graft members include, for example, expanded polytetrafluoroethylene (ePTFE), polyester, polyurethane, fluoropolymers, such as perfluoroelastomers and the like, polytetrafluoroethylene, silicones, urethanes, ultra high molecular weight polyethylene, aramid fibers, and combinations thereof. Other embodiments for a graft member material can include high strength polymer fibers such as ultra high molecular weight polyethylene fibers (e.g., Spectra®, Dyneema Purity®, etc.) or aramid fibers (e.g., Technora®, etc.). The graft member may include a bioactive agent. In one embodiment, an ePTFE graft includes a carbon component along a blood contacting surface thereof. Any graft member which can be delivered by a catheter is in accordance with the present disclosure.

In various embodiments, a stent component and/or graft member can comprise a therapeutic coating. In these embodiments, the interior and/or exterior of the stent component and/or graft member can be coated with, for example, a CD34 antigen. Additionally, any number of drugs or therapeutic agents can be used to coat the graft member, including, for example heparin, sirolimus, paclitaxel, everolimus, ABT-578, mycophenolic acid, tacrolimus, estradiol, oxygen free radical scavenger, biolimus A9, anti-CD34 antibodies, PDGF receptor blockers, MMP-1 receptor blockers, VEGF, G-CSF, HMG-CoA reductase inhibitors, stimulators of iNOS and eNOS, ACE inhibitors, ARBs, doxycycline, and thalidomide, among others.

In various embodiments, expandable implant **106** can comprise a radially collapsed configuration suitable for delivery

to the treatment area of the vasculature of a patient. Expandable implant **106** can be constrained toward a radially collapsed configuration and releasably mounted onto a delivery device such as catheter shaft **102**. The diameter of the expandable implant **106** in the collapsed configuration is small enough for the implant to be delivered through the vasculature to the treatment area. In various embodiments, the diameter of the collapsed configuration is small enough to minimize the crossing profile of catheter assembly **100** and reduce or prevent tissue damage to the patient. In the collapsed configuration, the expandable implant **106** can be guided by catheter shaft **102** through the vasculature.

In various embodiments, expandable implant **106** can comprise a radially expanded configuration suitable for implanting the device in the treatment area of a patient's vasculature. In the expanded configuration, the diameter of expandable implant **106** can be approximately the same as the vessel to be repaired. In other embodiments, the diameter of expandable implant **106** in the expanded configuration can be slightly larger than the vessel to be treated to provide a traction fit within the vessel.

In various embodiments, expandable implant **106** can comprise a self-expandable device, such as a self-expandable stent graft. Such devices dilate from a radially collapsed configuration to a radially expanded configuration when unrestrained. In other embodiments, expandable implant **106** can comprise a device that is expanded with the assistance of a secondary device such as, for example, a balloon. In yet other embodiments, catheter assembly **100** can comprise a plurality of expandable implants **106**. The use of a catheter assembly with any number of expandable implants is within the scope of the present disclosure.

Various medical devices in accordance with the disclosure comprise a sleeve or multiple sleeves. The sleeve or sleeves may constrain an expandable implant device in a collapsed configuration for endoluminal delivery of the implant to a treatment portion of the vasculature of a patient. For the purposes of the disclosure, the term "constrain" may mean (i) to limit the expansion, either through self-expansion or assisted by a device, of the diameter of an expandable implant or (ii) to cover or surround but not otherwise restrain an expandable implant (e.g., for storage or biocompatibility reasons and/or to provide protection to the expandable implant and/or the vasculature). Catheter assembly **100**, for example, comprises a sleeve **104** which surrounds and constrains expandable implant **106** toward a reduced diameter or collapsed configuration.

After deployment, the sleeve or sleeves can be removed in order to allow the expandable implant to expand toward a functional diameter and achieve a desired therapeutic outcome. Alternatively, the sleeve or sleeves can remain coupled to the implant or otherwise implanted while not interfering with the expandable implant.

In various embodiments, an expandable implant is constrained by a single sleeve which circumferentially surrounds the expandable implant. For example, with reference to FIG. 2B, catheter assembly **200** comprises a sleeve **204**. In various embodiments, sleeve **204** circumferentially surrounds expandable implant **206** and constrains it toward a collapsed configuration, in which the diameter is less than the diameter of an unconstrained or otherwise deployed implant. For example, sleeve **204** may constrain expandable implant **206** toward a collapsed configuration for delivery within the vasculature.

In other embodiments, an expandable implant is constrained by a plurality of sleeves which circumferentially surround the expandable implant, which allow the expand-

able implant to be deployed and held at intermediate configurations larger than the collapsed configuration and smaller than the deployed configuration. The plurality of sleeves can comprise at least two sleeves which circumferentially surround each other.

In various embodiments, sleeves can be tubular and serve to constrain an expandable implant. In such configurations, sleeves are formed from a sheet of one or more materials wrapped or folded about the expandable implant. While the illustrative embodiments herein are described as comprising one or more tubular sleeves, sleeves of any non-tubular shape that corresponds to an underlying expandable implant or that are otherwise appropriately shaped for a given application are also within the scope of the present disclosure.

In various embodiments, sleeves are formed by wrapping or folding the sheet of material(s) such that two parallel edges of the sheet are substantially aligned. Said alignment may or may not be parallel to or coaxial with the catheter shaft of a catheter assembly. In various embodiments, the edges of the sheet of material(s) do not contact each other.

In various embodiments, the edges of the sheet of material(s) do contact each other and are coupled with a coupling member (as described below) an adhesive, or the like. In various other embodiments, the edges of the sheet of material(s) are aligned so that the edges of the same side of the sheet or sheets (e.g., the front or back of the sheet) are in contact with each other. In still other embodiments, the edges of opposite sides of the sheet of material(s) are in contact with each other, such that the edges overlap each other, such that a portion of one side of the sheet is in contact with a portion of the other side. Said another way, the front of the sheet may overlap the rear of the sheet, or vice versa.

In various embodiments, sleeves comprise materials similar to those used to form a graft member. For example, a precursor flexible sheet used to make the sleeve can be formed from a flattened, thin wall ePTFE tube. The thin wall tube can incorporate "rip-stops" in the form of longitudinal high strength fibers attached or embedded into the sheet or tube wall.

The sheet of material(s) used to form the sleeve(s) can comprise a series of openings, such that the openings extend from one edge of the sheet to the other. In such configurations, a coupling member can be woven or stitched through the series of openings in the sheet of material(s), securing each of the two edges together and forming a tube. For example, in FIG. 1, coupling member 124 secures the edges of sleeve 104 such that sleeve 104 maintains expandable implant 106 toward a reduced diameter or outer peripheral dimension suitable for endoluminal delivery.

In various embodiments, the coupling member can comprise a woven fiber. In other embodiments, the coupling member can comprise a monofilament fiber. Any type of string, cord, thread, fiber, or wire which is capable of maintaining a sleeve in a tubular shape is within the scope of the present disclosure.

In various embodiments, a single coupling member can be used to constrain the diameter of one or more sleeves. In other embodiments, multiple coupling members can be used to constrain the diameter of one or more sleeves.

Once a suitable expandable implant is in a collapsed configuration, the expandable implant can be deployed within the vasculature of a patient. An expandable implant in a collapsed configuration can be introduced to a vasculature and directed by a catheter assembly to a treatment area of the vasculature. Once in position in the treatment area of the vasculature, the expandable implant can be expanded to an expanded configuration.

When the expandable implant is in position within the vasculature, the coupling member or members can be disengaged from the sleeve or sleeves from outside of the body of the patient, which allows the sleeve(s) to open and the expandable implant to expand. As discussed above, the expandable implant can be self-expanding, or the implant can be expanded by an expanding device, such as a balloon.

The coupling member or members can be disengaged from the sleeve or sleeves by a mechanical mechanism operated from outside of the body of the patient. For example, the member or members can be disengaged by applying sufficient tension to the member or members. In another example, a translatable element can be attached to the coupling member or members outside of the body. Displacement of the translatable elements, such as rotation of a dial or rotational member or translation of a handle or knob, may provide sufficient tension to displace and disengage the coupling member or members.

In various embodiments, disengaging a single coupling member which closes a single sleeve from the sleeve allows the expandable device to be expanded toward a larger diameter or outer peripheral dimension. For example, with reference to FIG. 2A, catheter assembly 200 can be used to deliver an implant expandable implant 206 to a treatment area of a vasculature. Expandable implant 206 has a collapsed diameter for delivery, and sleeve 204 circumferentially surrounds expandable implant 206 and is held closed by coupling member 224. As described in more detail below, bending of expandable implant 206 can be controlled prior to full expansion (e.g., at an intermediate diameter) to help facilitate delivery to the desired position. Once expandable implant 206 is in position relative to the treatment area, coupling member 224 is disengaged from sleeve 204 and sleeve 204 is released, allowing expandable implant 206 to expand toward a larger diameter.

As mentioned above, in various embodiments of the present disclosure, an expandable implant may further comprise an intermediate configuration. In the intermediate configuration, the diameter of the expandable implant is constrained in a diameter smaller than the expanded configuration and larger than the collapsed configuration. For example, the diameter of the expandable device in the intermediate configuration can be about 50% of the diameter of the expandable device in the expanded configuration. However, any diameter of the intermediate configuration which is less than the diameter of the expanded configuration and larger than the collapsed configuration is within the scope of the invention.

In such embodiments, the expandable implant can be expanded from the collapsed configuration toward the intermediate configuration once the implant has been delivered near the treatment area of the vasculature of a patient. The intermediate configuration may, among other things, assist in properly orienting and locating the expandable implant within the treatment area of the vasculature.

In various embodiments, an expandable implant can be concentrically surrounded by two sleeves having different diameters. In such configurations, a primary sleeve constrains the expandable implant toward the collapsed configuration. Once the collapsed configuration sleeve is opened, a secondary sleeve constrains the expandable implant toward the intermediate configuration. As discussed above, the expandable implant can be self-expanding, or the implant can be expanded by a device, such as a balloon.

For example, with reference to FIG. 2A, a catheter assembly 200 comprises an expandable implant 206 and sleeve 204. Secondary sleeve 204 constrains expandable implant 206

toward an intermediate configuration. Secondary sleeve **204** is held in position around expandable implant **206** by secondary coupling member **224**.

Catheter assembly **200** further comprises a primary sleeve **208**, which constrains expandable implant **206** toward a collapsed configuration for delivery to the vasculature of a patient. Primary sleeve **208** is held in position around expandable implant **206** by primary coupling member **234**.

Once expandable implant **206** is sufficiently close to the treatment area of the vasculature, primary coupling member **234** is disengaged from primary sleeve **208**, which releases primary sleeve **208** and allows expanded implant **206** to expand toward a larger diameter.

With reference to FIG. 2B, after primary sleeve **208** has been expanded, secondary sleeve **204** constrains the expandable implant **206** toward the intermediate configuration. In the intermediate configuration, as mentioned above and as described in more detail below, expandable implant **206** can be oriented and adjusted (e.g., by bending and torsional rotation) to a desired location within the treatment area of the vasculature.

In other embodiments of the present disclosure, a single or "mono" sleeve can be used to constrain the expandable implant in both a collapsed configuration and an intermediate configuration. For example, with reference to FIGS. 3A-3D, catheter assembly **300** comprises an expandable implant **306**, a monosleeve **304**, a primary coupling member **334**, and a secondary coupling member **324**.

Monosleeve **304** further comprises a plurality of secondary holes **332**. In this configuration, secondary coupling member **324** is stitched or woven through secondary holes **332**, constricting monosleeve **304** and expandable implant **306** to the diameter of an intermediate configuration. In the intermediate configuration, the diameter of expandable implant **306** is less than the expanded diameter and larger than the diameter of the collapsed configuration. In the intermediate configuration, as described in more detail below, expandable implant **306** can be oriented and adjusted (e.g., by bending and torsional rotation) to a desired location within the treatment area of the vasculature.

Monosleeve **304** further comprises a plurality of primary holes **330**. In this configuration, primary coupling member **334** is stitched or woven through primary holes **330**, constricting monosleeve **304** and expandable implant **306** toward the collapsed configuration. The diameter or outer peripheral dimension of the collapsed configuration is selected to allow for endoluminal delivery of the expandable implant **306** to the treatment area of the vasculature of a patient.

Once expandable implant **306** has been delivered to a region near the treatment area of the vasculature, primary coupling member **334** can be disengaged from monosleeve **304**, allowing expandable implant **306** to be expanded toward the intermediate configuration. Expandable implant **306** can be oriented and adjusted (e.g., by bending and torsionally rotating) to a desired location within the treatment area of the vasculature. After final positioning, secondary coupling member **324** can be disengaged from monosleeve **304**, and expandable implant **306** can be expanded toward the expanded configuration.

Although a number of specific configurations of constraining members (for example, primary and secondary members) and sleeves (for example, primary and secondary sleeves) have been discussed, the use of any number and/or configuration of constraining members and any number of sleeves is within the scope of the present disclosure. Further, the expandable implant may be allowed to partially expand toward the intermediate and expanded configurations by par-

tially selectively disengaging the secondary and primary coupling members from the monosleeve, respectively.

In various embodiments, the catheter assembly further comprises a steering line. In such configurations, tension can be applied to the steering line to displace the steering line and bend the expandable implant. Bending the expandable implant may, among other things, assist in travelling through curved or tortuous regions of vasculature. Bending the expandable implant may also allow the implant to conform to curvatures in the vasculature of a patient.

For example, with reference to FIGS. 2A-2B, steering line **220** passes from the outside of the body of a patient, through catheter shaft **202**, and is releasably coupled to expandable implant **206**. In such configurations, steering line **220** can be threaded through expandable implant **206** such that tension applied to steering line **220** from outside of the body of the patient causes expandable implant **206** to bend in a desired manner.

As a further example, with reference to FIG. 6, an expandable implant **606** is illustrated. Steering line **620** is threaded along the surface of expandable implant **606**.

In various embodiments, steering line **220** can comprise metallic, polymeric or natural materials and can comprise conventional medical grade materials such as nylon, polyacrylamide, polycarbonate, polyethylene, polyformaldehyde, polymethylmethacrylate, polypropylene, polytetrafluoroethylene, polytrifluoroethylene, polyvinylchloride, polyurethane, elastomeric organosilicon polymers; metals such as stainless steels, cobalt-chromium alloys and nitinol. Elongated members or lock wires can also be formed from high strength polymer fibers such as ultra high molecular weight polyethylene fibers (e.g., Spectra®, Dyneema Purity®, etc.) or aramid fibers (e.g., Technora®, etc.).

With reference to FIGS. 7A-H, cross-sectional views of various expandable implant configurations are illustrated. In various embodiments, an expandable implant can comprise a stent **705** and a graft member **707**, which are surrounded by sleeve **704**. In such configurations, a steering line **720** can be threaded through stent **705**, graft member **707**, and/or sleeve **704** in a variety of different patterns. Such patterns may, among other benefits, facilitate the bending of the expandable implant by applying tension to (and corresponding displacement of) steering line **720** from outside of the body. Further, such patterns may reduce or prevent steering line **720** from damaging tissue within the vasculature of the patient by limiting or preventing "bowstringing." Bowstringing occurs when a string or thread travels in a direct line between two points on the inside of a curve in an expandable graft. This may cause the string or thread to come into contact with and potentially damage tissue in the vasculature. Bowstringing and its effects on tissue may also be reduced and/or minimized by sleeve **704** as sleeve **704** surrounds steering line **720** during bending and prior to full expansion of the expandable implant.

As illustrated in FIGS. 7B-7H, steering line **720** can be woven through any combination of stent **705**, graft member **707**, and sleeve **704**. In each figure described below, a segment of a pattern is described. A steering line can be woven between a stent, graft member, and sleeve in any combination of these patterns. Alternatively, the steering line may interact with an expandable implant and one or more sleeves in any manner which allows steering line **720** to bend the expandable implant in a desired manner.

In FIG. 7B, steering line **720** is threaded between the inner wall of sleeve **704** and stent **705**. In FIG. 7C, steering line **720** passes between a first apex **751** of stent **705** and the outer wall

of graft member 707, passes between second apex 742 and the inner wall of sleeve 704, extends into and through the wall of graft member 707, reenters graft member 707, passes between a third apex 753 of stent 705 and the inner wall of sleeve 704, and passes between a fourth apex 754 and the inner wall of sleeve 704. In FIG. 7D, steering line 720 passes between first apex 751 and the outer wall of graft member 707, then between second apex 752 and the inner wall of sleeve 704.

In FIG. 7E, steering line 720 passes between first apex 751 and the outer wall of graft member 707, extends through the outer wall of graft member 707, reenters graft member 707, and passes between third apex 753 and the outer wall of graft member 707. In FIG. 7F, steering line 720 passes between the outside wall of graft member 707 and stent 705.

In FIG. 7G, steering line 720 passes from the inner wall of graft member 707, through to the outer wall of graft member 707 between first apex 751 and second apex 752, back through to the outer wall of graft member 707, and back through to the inner wall of graft member 707 between third apex 753 and fourth apex 754. In FIG. 7H, steering line 720 is disposed against the inner wall of graft member 707. As discussed previously, FIGS. 7B-7G illustrate example patterns in which a steering line may interact with an expandable implant. Any way in which a steering line interacts with an expandable implant to facilitate bending of the implant is within the scope of the present disclosure.

In various embodiments, a catheter assembly can comprise more than one steering line. For example, with reference to FIG. 9, catheter assembly 900 comprises two steering lines 920. As described in relation to FIGS. 7A-7G, steering lines 920 can be woven through the surface of expandable implant 906. In various embodiments, steering lines 920 may exit catheter shaft 902 and engage expandable implant 906 near the proximal end of expandable implant 906. In such configurations, steering lines 920 may travel across and remain substantially in contact with the surface of expandable implant 906 from the proximal end to the distal end. Steering line 920 may then disengage the surface of expandable implant 906 and become secured to catheter assembly 900.

In various embodiments, steering lines 920 traverse and interact with the surface of expandable implant 906 in a pattern which facilitates controllable bending of expandable implant 906. For example, as illustrated in FIG. 9, steering lines 920 may traverse the surface of expandable implant 906 such that, across a significant portion of expandable implant 906, both steering lines 920 are parallel to and in close proximity with each other. Such a configuration allows the tension applied to steering lines 920 to work together to form a bend or curvature in the same segment of expandable implant 906. Any configuration of steering lines 920 and surface of expandable implant 906 which allows for selective and controllable bending of expandable implant 906 is within the scope of the present disclosure.

In various embodiments, one or more steering lines are configured to enable selective and controllable bending of an expandable implant, for example as described above, and also to enable non-concentric, temporary engagement of an expandable implant in relation to a catheter assembly. For example, it can be desirable for a portion of the inner surface of an expandable implant to be temporarily engaged distal to a catheter assembly. Such a portion, for example, can be that which will exhibit the longest radius of curvature during selective and controllable bending of the expandable implant, whether during and/or after its delivery and deployment. Such a portion can thus be an outer curve portion of an expandable implant.

To accomplish the aforesaid objectives, in various embodiments, one or more steering lines can begin and terminate at distal and proximal ends respectively along an edge of an expandable implant which will exhibit the longest radius of curvature during selective and controllable bending. Between the distal and proximal ends, the one or more steering lines can transition toward and along an edge of an expandable implant which will exhibit the shortest radius of curvature during selective and controllable bending.

For example, with reference to FIG. 10A, a catheter assembly 1000 is illustrated as having a catheter shaft 1002 temporarily engaged distal to an outer curve portion of the inner surface of an expandable implant 1006 by two steering lines 1020, each comprising a helical pattern. As described in relation to FIGS. 7A-7G, steering lines 1020 can be woven through the surface of expandable implant 1006. In various embodiments, steering lines 1020 may exit catheter shaft 1002 and engage expandable implant 1006 near the distal end of expandable implant 1006. In such configurations, steering lines 1020 may travel across and remain substantially in contact with the surface of expandable implant 1006 from the distal end to the proximal end. Steering line 1020 may then disengage the surface of expandable implant 1006 and become secured to catheter assembly 1000.

As illustrated in FIGS. 10B-10D, which illustrate inner curve, outer curve, and open views respectively of the expandable implant and steering lines illustrated in FIG. 10A, the helical pattern of each steering line 1020 begins near the distal end on the outer curve of expandable implant 1006 and terminates proximal thereto on the inner curve of expandable implant 1006. Each steering line 1020 continues in a direction substantially parallel to the central axis of expandable implant 1006 toward the proximal end on the inner curve of expandable implant 1006, where it circumferentially traverses expandable implant 1006 back to its outer curve. As illustrated in FIGS. 10B-10D, the pattern of each steering line 1020 mirrors the other across a sagittal plane through the central axis of expandable implant 1006. In this manner, steering lines 1020 cooperate to enable selective and controllable bending of expandable implant 1006, and also to enable non-concentric, temporary engagement of expandable implant 1006 in relation to catheter shaft 1002. Any configuration of steering lines 1020 and surface of expandable implant 1006 which allows for selective and controllable bending and non-concentric, temporary engagement of expandable implant 1006 is within the scope of the present disclosure.

For example, and as illustrated in FIG. 11A, the helical pattern of the steering line 1120 begins on the exterior of expandable implant 1106 near the distal end on the outer curve of expandable implant 1106 and terminates proximal thereto on the inner curve of expandable implant 1106. The steering line 1120 continues on the inner curve in a direction substantially parallel to the central axis of expandable implant 1106 and toward the proximal end on the inner curve of expandable implant 1106. From the proximal end, the steering line 1120 enters expandable implant 1106 and returns to the distal end at the outer curve of expandable implant 1106, where it is locked with a distal pin. FIG. 11B illustrates a similar configuration, where like tensile forces F are applied to the steering line 1120, but where the steering line 1120 is threaded and locked in an opposite configuration.

In various embodiments, steering lines may traverse a path across and/or through the surface of expandable implant that is at least partially parallel to and substantially covered by one or more sleeves.

## 11

In various embodiments, the catheter assembly may further comprise a lock wire. In such embodiments, the lock wire may secure a steering line or lines to the catheter assembly. For example, with reference to FIG. 8, catheter assembly 800 comprises a catheter shaft 802, expandable implant 806, two steering lines 820, and a lock wire 880. Lock wire 880 passes from outside of the body of the patient, through catheter shaft 802, and exits at a point near catheter tip 818. At this point, it interacts with steering lines 820, then reenters catheter shaft 802 and continues to catheter tip 818. In such a configuration, lock wire 880 releasably couples steering lines 820 to catheter assembly 800. Any manner in which lock wire 880 may interact with steering line or lines 820 to maintain a releasable coupling between steering line or lines 820 and catheter assembly 800 is within the scope of the present disclosure.

In various embodiments, each steering line may further comprise an end loop. For example, with reference to FIG. 9, each steering line 920 comprises an end loop 922. Lock wire 980 may pass through each end loop 922, securing each steering line 920 to catheter assembly 900. Any method of securing steering line or lines 920 to catheter assembly 900 is within the scope of the invention.

In various embodiments, lock wires can be formed from metallic, polymeric or natural materials and can comprise conventional medical grade materials such as nylon, polyacrylamide, polycarbonate, polyethylene, polyformaldehyde, polymethylmethacrylate, polypropylene, polytetrafluoroethylene, polytrifluorochlorethylene, polyvinylchloride, polyurethane, elastomeric organosilicon polymers; metals such as stainless steels, cobalt-chromium alloys and nitinol. Elongated members or lock wires can also be formed from high strength polymer fibers such as ultra high molecular weight polyethylene fibers (e.g., Spectra®, Dyneema Purity®, etc.) or aramid fibers (e.g., Technora®, etc.).

In various embodiments, a catheter assembly used to deliver an expandable implant comprises a catheter shaft, an expandable implant, one or more sleeves, one or more steering lines, and a lock wire. In such configurations, the expandable implant is capable of bending, through tension applied to the one or more steering lines and corresponding displacement, to conform to curvature in the vasculature of a patient.

For example, with reference to FIGS. 5A-D, a catheter assembly 500 comprising an expandable implant 506 is illustrated. Catheter assembly 500 further comprises two steering lines 520, a lock wire 580, a primary coupling member 524, and a secondary coupling member 534. Primary coupling member 524 is releasably coupled to primary sleeve 504. Secondary coupling member 534 is releasably coupled to secondary sleeve 508.

Catheter assembly 500 is inserted into the vasculature of a patient, and expandable implant 506 is advanced to a treatment area of the vasculature. Upon arriving at a location close to the treatment area, primary coupling member 524 can be disengaged from primary sleeve 504, allowing expandable implant 506 to be expanded to an intermediate configuration. In various embodiments, sleeve 504 can be removed from the vasculature once primary coupling member 524 has been disengaged.

With reference to FIG. 5B, upon expansion to an intermediate configuration, tension can be applied to steering lines 520, causing expandable implant 506 to bend in a desired manner. For example, expandable implant 506 can bend in a direction aligned with the location of steering lines 520. Once expandable implant 506 has been sufficiently bent, consistent tension is applied to steering lines 520 to maintain the degree of bending.

## 12

In various embodiments, tension can be applied to steering lines 520 by pulling the lines from the outside of the body of the patient. In other embodiments, steering lines 520 can be connected to one or more dials or other mechanisms for applying the tension at the trailing end of catheter shaft 502. In this configuration, the dial can be used to apply a desired tension, as well as maintain the correct amount of tension once a desired angle of bending of expandable implant 506 has been achieved. Various embodiments may also comprise an indicator, scale, gradient, or the like which demonstrates the amount of tension or displacement of the steering line, and/or the amount of bending in expandable implant 506. In various embodiments, the catheter assembly can comprise one more additional markings (e.g., on a handle) that allow a user to determine the orientation of the steering line with respect to the vasculature.

After a sufficient degree of bending has been achieved in expandable implant 506, the implant can be rotated for final positioning in the treatment area of the vasculature. In various exemplary embodiments, lock wire 580 is engaged with steering lines 520 such that torsional rotation of the catheter shaft causes expandable implant 506 to rotate within the vasculature. However, any configuration of catheter assembly 500 which allows for rotation of expandable implant 506 is within the scope of the present disclosure.

In various embodiments, an expandable implant may further comprise one or more radiopaque markers. In one embodiment, one or more radiopaque markers form a band around the distal end of the expandable implant. In such configurations, the radiopaque markers may assist in deployment of an expandable implant by providing increased visibility when observing the expandable implant with a radiographic device, such as an x-ray machine. Any arrangement of radiopaque markers which assists in deployment of an expandable implant is within the scope of the present disclosure.

In various embodiments, radiopaque markers may assist in orienting the expandable implant by providing a profile view of the distal end of the expandable implant. For example, with reference to FIG. 4, a number of potential profiles 491-495 of the distal end of an expandable implant 406 are illustrated. In such configurations, radiopaque markers located in the distal end of expandable implant 406 provide a profile view of the distal end of expandable implant 406 when viewed by a radiographic device. Such profile views can be used to properly orient expandable implant 406 by assisting a user in determining the degree of rotation and/or orientation of a bend in expandable implant 406.

For example, profile 491 represents a distal end of an expandable implant 406 having an orientation substantially orthogonal to a radiographic image capture device, such as an x-ray camera. Profile 492 represents a distal end of an expandable implant having an orientation less orthogonal than profile 491. Profile 493 represents a distal end of an expandable implant 406 having an orientation less orthogonal than profile 492. Finally, profile 494 represents a distal end of an expandable implant 406 having an orientation parallel to a radiographic image capture device.

After expandable implant 506 has been properly oriented and located within the treatment area of the patient, secondary coupling member 534 can be disengaged from secondary sleeve 508. Once secondary coupling member 534 is disengaged from secondary sleeve 508, expandable implant 506 can be expanded to a final position and diameter within the treatment area. In various exemplary embodiments, secondary sleeve 508 is removed from the vasculature. In other

13

exemplary embodiments, secondary sleeve **508** remains in position circumferentially surrounding a portion of expandable implant **506**.

With reference to FIG. 5C, after expandable implant **506** is in position and expanded within the vasculature, lock wire **580** can be disengaged from catheter assembly **500**. In various embodiments, lock wire **580** is disengaged by applying sufficient tension to the lock wire **580** from outside of the body of the patient. After lock wire **580** is disengaged, steering lines **520** can be released from coupling with catheter shaft **502** and can be removed from expandable implant **506** and catheter assembly **500**.

As illustrated in FIG. 5D, after primary and secondary coupling members **524** and **534**, steering lines **520**, and lock wire **580** are removed from catheter assembly **500**, catheter assembly **500** is fully disengaged from expandable implant **506**, and can be removed from the vasculature of the patient.

It will be apparent to those skilled in the art that various modifications and variations can be made in the present disclosure without departing from the spirit or scope of the disclosure. Thus, it is intended that the present disclosure cover the modifications and variations of this disclosure provided they come within the scope of the appended claims and their equivalents.

Likewise, numerous characteristics and advantages have been set forth in the preceding description, including various alternatives together with details of the structure and function of the devices and/or methods. The disclosure is intended as illustrative only and as such is not intended to be exhaustive. It will be evident to those skilled in the art that various modifications can be made, especially in matters of structure, materials, elements, components, shape, size and arrangement of parts including combinations within the principles of the disclosure, to the full extent indicated by the broad, general meaning of the terms in which the appended claims are expressed. To the extent that these various modifications do not depart from the spirit and scope of the appended claims, they are intended to be encompassed therein.

What is claimed is:

1. A catheter assembly comprising:

a catheter having a leading end and a trailing end and comprising a main lumen extending between the leading end and the trailing end;

an expandable tubular device positioned at the leading end of the catheter, the expandable tubular device having a proximal end and a distal end and a collapsed configuration for endoluminal delivery of the expandable tubular device to a treatment site and an expanded configuration having a diameter larger than the diameter of the collapsed configuration;

a primary sleeve wrapped circumferentially around the expandable tubular device, wherein the primary sleeve comprises a sheet of material having first and second major surfaces and a plurality of openings extending from the first major surface to the second major surface; and

a primary elongate coupling member cooperating with the openings for releasably coupling portions of the sheet to one another to constrain the expandable tubular device toward the collapsed configuration; and

at least one steering line extending through the main lumen of the catheter and at least disposed between the expandable tubular device and the primary sleeve to allow selective bending of the expandable tubular device and non-concentric engagement of the expandable tubular device in relation to the catheter, the at least one steering line helically transitioning along the length of the

14

expandable tubular device through the distal end and through the proximal end of the expandable tubular device at diametrically opposing surfaces thereof.

2. The catheter assembly of claim 1, wherein the at least one steering line begins at a distal end of the expandable tubular device on an outer curve of the expandable tubular device, wherein the at least one steering line terminates at a proximal end of the expandable tubular device on an inner curve of the expandable device.

3. The catheter assembly of claim 2, wherein the at least one steering line comprises a first steering line and a second steering line.

4. The catheter assembly of claim 3, wherein the first steering line mirrors the second steering line across a sagittal plane through an axis of the expandable tubular device.

5. The catheter assembly of claim 1, wherein the at least one steering line begins on an exterior at the distal end of the expandable tubular device on an outer curve of the expandable tubular device, wherein the at least one steering line helically transitions between the distal end and the proximal end toward an inner curve of the expandable tubular device, wherein the at least one steering line enters into an interior of the expandable tubular device at a proximal end of the expandable tubular device on the inner curve of the expandable tubular device, wherein the at least one steering line returns from the proximal end of the expandable tubular device toward the distal end of the expandable tubular device, and wherein the at least one steering line is secured at the distal end of the expandable tubular device with a distal pin.

6. The catheter assembly of claim 2, further comprising a secondary sleeve and secondary elongate coupling member, wherein the secondary sleeve limits the expansion of the expandable tubular device to an intermediate configuration having a diameter larger than the diameter of the collapsed configuration and smaller than the diameter of the expanded configuration.

7. The catheter assembly of claim 2, wherein the expandable tubular device comprises a stent graft.

8. The catheter assembly of claim 7, wherein the stent graft comprises at least one apex, and wherein the at least one steering line is woven through the at least one apex of the stent graft.

9. The catheter assembly of claim 2, wherein the at least one steering line is removable.

10. The catheter assembly of claim 2, wherein the expandable tubular device is releasably coupled to the catheter.

11. The catheter assembly of claim 10, further comprising a lock wire extending through the main lumen, wherein the lock wire releasably engages the at least one steering line.

12. The catheter assembly of claim 6, wherein the at least one steering line is disposed within the secondary sleeve such that when the catheter assembly is inserted into a vessel, the at least one steering line remains covered by the secondary sleeve.

13. The catheter assembly of claim 6, wherein the at least one steering line is disposed within the secondary sleeve such that when the catheter assembly is inserted into a vessel, the at least one steering line does not directly contact tissue within the vessel.

14. The catheter assembly of claim 2, wherein the expandable tubular device is bendable more than about 90 degrees relative to an axis of the catheter.

15. The catheter assembly of claim 2, wherein the degree of bending of the expandable tubular device relative to an axis of the catheter is proportional to the amount of tension on the at least one steering line.

15

16. The catheter assembly of claim 2, wherein the degree of bending of the expandable tubular device relative to an axis of the catheter is proportional to the amount of displacement of the at least one steering line.

17. The catheter assembly of claim 2, wherein the expandable tubular device substantially maintains a desired bending radius while the expandable tubular device is deployed to an expanded configuration.

18. The catheter assembly of claim 2, wherein the at least one steering line is connected to the proximal end of the expandable tubular device.

19. The catheter assembly of claim 2, further comprising a radiopaque marker located at a proximal end of the expandable tubular device.

20. The catheter assembly of claim 19, wherein the radiopaque marker comprises a band extending around a perimeter of the expandable tubular device.

21. The catheter assembly of claim 19, wherein the catheter assembly is viewed with a radiographic device located outside of a patient's body, and wherein when the expandable tubular device is properly positioned within the treatment site, a two dimensional profile of the radiopaque marker is substantially a line.

22. The catheter assembly of claim 2, wherein the at least one steering line torsionally anchors the expandable tubular device and catheter allowing rotational positioning of device at treatment site via rotation of catheter.

23. The catheter assembly of claim 6, further comprising a first and second secondary elongate coupling member, wherein the first secondary elongate coupling member is threaded along approximately half of the length of the secondary sleeve and the second secondary elongate coupling member is threaded along the other approximately half of the secondary sleeve.

24. The catheter assembly of claim 2, further comprising a secondary elongate coupling member and a plurality of secondary openings, wherein the secondary elongate coupling member cooperates with the secondary openings for releas-

16

ably coupling portions of the sheet to one another to constrain the expandable tubular device in an intermediate configuration, the intermediate configuration having a diameter larger than the collapsed configuration and smaller than the expanded configuration.

25. A catheter assembly comprising:

a catheter having a leading end and a trailing end and comprising a main lumen extending between the leading end and the trailing end;

an expandable tubular device positioned at the leading end of the catheter, the expandable tubular device having a proximal end and a distal end and a collapsed configuration for endoluminal delivery of the expandable device to a treatment site and an expanded configuration having a diameter larger than the diameter of the collapsed configuration;

a primary sleeve wrapped circumferentially around the expandable tubular device, wherein the primary sleeve comprises a sheet of material having first and second major surfaces and a plurality of openings extending from the first major surface to the second major surface; and

a primary elongate coupling member cooperating with the openings for releasably coupling portions of the sheet to one another to constrain the expandable tubular device toward the collapsed configuration; and

at least one steering line extending through the main lumen of the catheter and extending generally helically about the expandable tubular device between the expandable device and the primary sleeve to allow bending of the expandable device in response to selective tensioning of the at least one steering line, the at least one steering line helically transitioning along the length of the expandable device through the distal end and through the proximal end of the expandable tubular device at diametrically opposing surfaces thereof.

\* \* \* \* \*